

20 24

Y E A R B O O K

XTONE

XTONE

PORCELAIN SLABS

Resistant to the most extreme factors and conditions, XTONE porcelain surfaces combine the elegance of the most exclusive designs with the most advanced technical features, offering a personalised service for the most demanding projects.

Resistente a los factores y condicionantes más extremos, las superficies porcelánicas XTONE combinan la elegancia de los diseños más exclusivos con las prestaciones técnicas más avanzadas, ofreciendo un servicio personalizado ante los proyectos más exigentes.

Résistantes aux facteurs et aux conditions les plus extrêmes, les surfaces grès cérame XTONE allient l'élégance des designs les plus exclusifs aux performances techniques les plus avancées, offrant un service personnalisé pour les projets les plus exigeants.



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SIZE

160X320 CM
63"x126"

THICKNESSES

6 MM · 12 MM · 20 MM
1/4" 1/2" 3/4"

FINISHES

NATURE · POLISHED
SILK · TEXTURE

ADVANTAGES

HYGIENIC

Higiénico /
Hygiénique

EASY TO CLEAN

Fácil de limpiar /
Nettoyage facile

TAILORED DESIGN

Diseño a medida /
Design personnalisé

BENDING STRENGTH

Resistente a la flexión /
Résistance à la flexion

CHEMICAL & STAIN RESISTANT

Resistencia química y a las manchas /
Résistance à l'attaque chimique
et aux tâches

SCRATCH & IMPACT RESISTANT

Resistente al rayado y al impacto /
Résistance aux rayures et aux chocs

WATERPROOF

Impermeable /
Imperméable

ABRASION RESISTANT

Resistente a la abrasión /
Résistant à l'abrasion

UNALTERABLE TO UV RAYS

Inalterable a los rayos ultravioletas /
Insensible aux rayons ultraviolets

RESISTANT TO ICE & FROST

Resistente al hielo y a las heladas /
Résistance à la glace et au gel

FIRE & HIGH TEMPERATURE RESISTANT

Resistente al fuego y a las altas temperaturas /
Résistance au feu
et aux températures élevées

100% NATURAL & RECYCLABLE

100% natural y reciclable /
100% naturel et recyclable





TAILORED DESIGN

XTONE has the ability to adapt to any size, use and space, making it an ideal material for all types of projects. There is no limitation for large format porcelain tile; a concept of use that goes beyond the traditional format and allows the execution of avant-garde ideas.

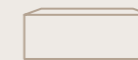
XTONE tiene la capacidad de adaptarse a cualquier medida, uso y espacio, por lo que se convierte en un material idóneo para todo tipo de proyectos. La limitación no existe para el porcelánico de gran formato; un concepto de uso que va más allá del formato tradicional y permite ejecutar ideas vanguardistas.

XTONE a la capacité de s'adapter à n'importe quelle taille, utilisation et espace, ce qui en fait un matériau idéal pour tous types de projets. Il n'y a pas de limite pour le grès cérame de grand format ; un concept d'utilisation qui va au-delà du format traditionnel et permet l'exécution d'idées avant-gardistes.



INTERIOR WALLS

Paredes interiores /
Revêtements intérieurs



COUNTERTOPS

Encimeras /
Plans de travail



FAÇADES

Fachadas /
Façades



INTERIOR FLOORING

Suelos interiores /
Revêtements de sol intérieurs



EXTERIOR FLOORING

Suelos exteriores /
Revêtements de sol extérieurs



FURNITURE

Mobiliario /
Meubles

INNOVATIVE DECORATION TECHNIQUES



ECLIPSE[®] PERSPECTIVE RELIEF 3D

Perspective relief effect. The relief is observed depending on how the light falls upon the surface and the viewing angle.

Efecto relieve en perspectiva. Se observa el relieve según la incidencia de la luz sobre la superficie y el ángulo de visión.

Effet de relief en perspective. Le relief s'observe en fonction de l'incision de la lumière sur la surface et d'angle de vision.

COMET[®] GEMS DECORATION

Glowing effect. Bright particles that are applied to the grits and vary in intensity depending on the angle at which the surface is observed.

Efecto resplandeciente. Se aplican partículas brillantes en la granillera que varían de intensidad según el ángulo en el que se observa la superficie.

Effet de brillance. Des particules brillantes sont appliquées sur les granules dont l'intensité varie selon l'angle d'observation de la surface.



LUMEN[®] LIGHT SHINE EFFECT

Glitter effect. Precision decoration in selected areas of the design.

Efecto de brillo. Decoración de precisión en zonas seleccionadas del diseño.

Effet pailleté. Décoration de précision dans des zones sélectionnées du graphisme.



COLLEC TIONS

MARBLE

PAGE 16

STONE

PAGE 78

CONCRETE

PAGE 94

WOOD

PAGE 104

SANDSTONE

PAGE 114

MONOCOLOR

PAGE 124

MARBLE

- 18 Alpi Verde
- 20 Alpinus White
- 22 Argos Black
- 26 Aria White
- 28 Ars Beige
- 30 Astana Grey
- 34 Bianco Lasa
- 36 Blue Roma
- 38 Calacatta Antico
- 42 Calacatta Gold
- 44 Calacatta Green
- 46 Calacatta Viola (*NEW*)
- 50 Calatorao
- 52 Fiori Di Bosco
- 54 Glem White
- 58 Invisible White
- 60 Liem Black
- 62 Liem Dark
- 66 Liem Grey
- 68 Nylo Noir
- 70 Orobico Dark
- 74 Paonazzo Biondo
- 76 Taj Mahal

ALPI VERDE

Polished

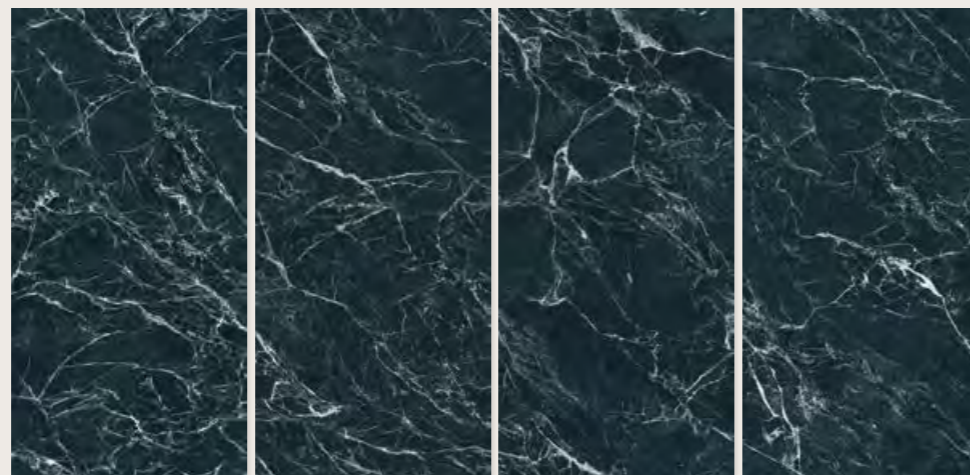
 ∞ CONTINUOUS DESIGN

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK DARK

 COUNTERTOP DESIGN / P.134



ALPINUS WHITE

Nature / Texture

 ∞ CONTINUOUS DESIGN

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 VAINILLA ESPECIAL

 COUNTERTOP DESIGN / P.134



ARGOS BLACK

Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION

V3



COLORSTUK NEGRO



COUNTERTOP DESIGN / P.135





WALL: ALPI VERDE POLISHED

ARIA WHITE

Polished / Nature



∞ HORIZONTAL CONTINUOUS DESIGN



BOOKMATCH



RECTIFIED 6 MM



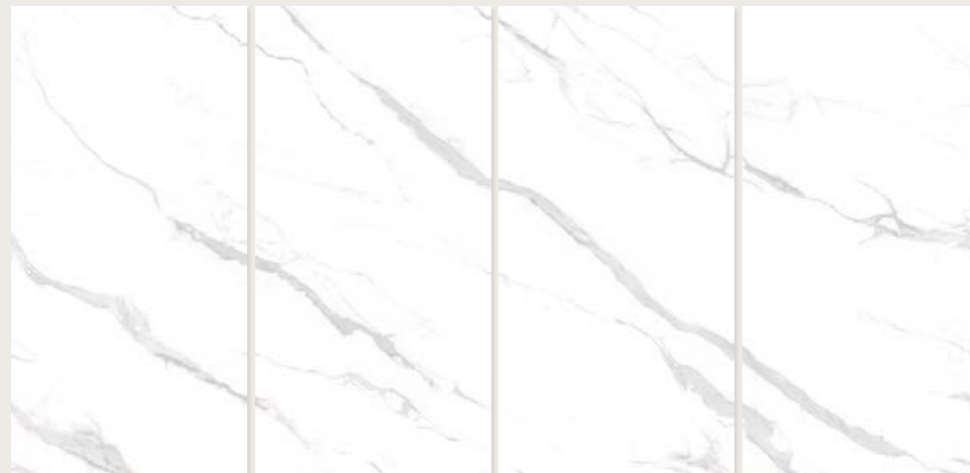
COLOR VARIATION



COLORSTUK BLANCO



COUNTERTOP DESIGN / P.135



ARS BEIGE

Polished / Nature



RECTIFIED 6 MM



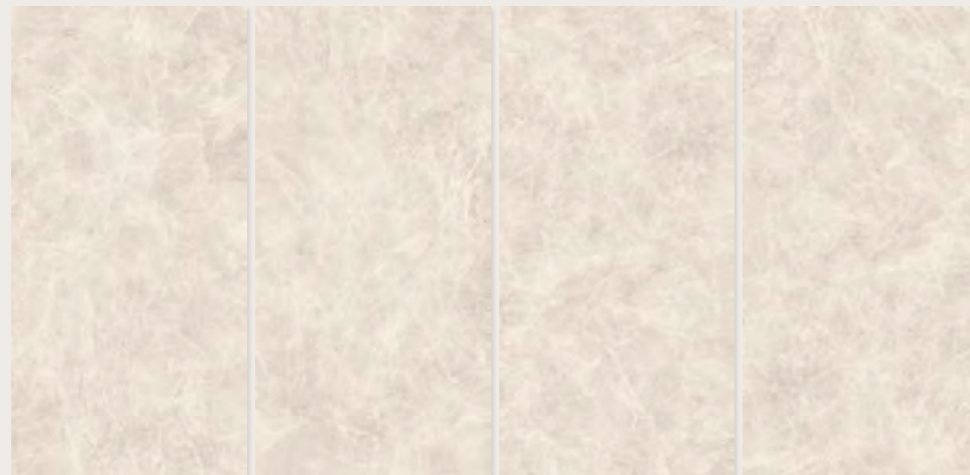
COLOR VARIATION



COLORSTUK MARFIL



COUNTERTOP DESIGN / P.136



ASTANA GREY

Polished / Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION

V2



GRAPHITE ESPECIAL



COUNTERTOP DESIGN / P.136





BOOKMATCH & FLOOR: ARIA WHITE POLISHED

BIANCO LASA

Polished



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION



COLORSTUK BLANCO



COUNTERTOP DESIGN / P.137



BLUE ROMA

Polished / Silk

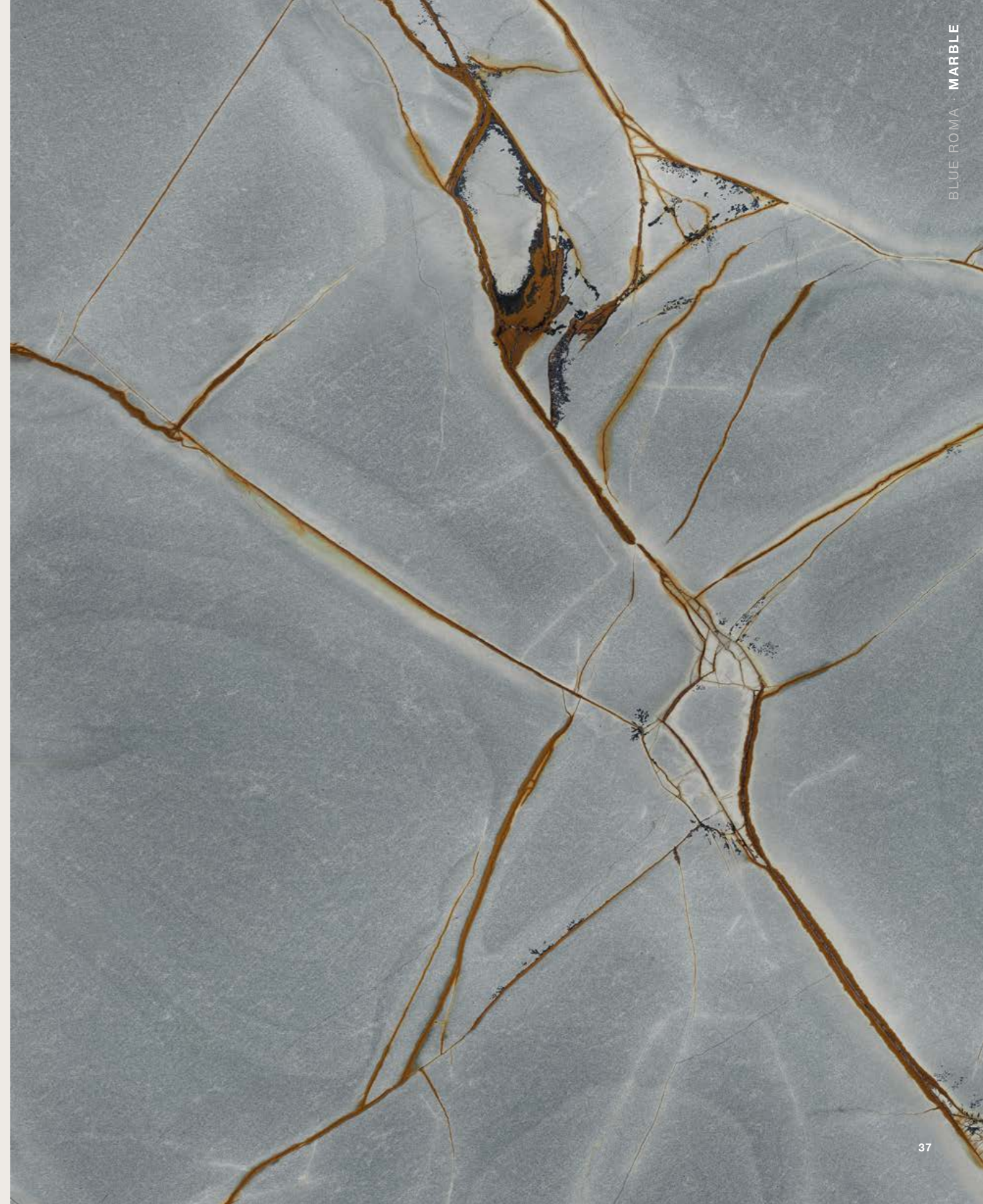
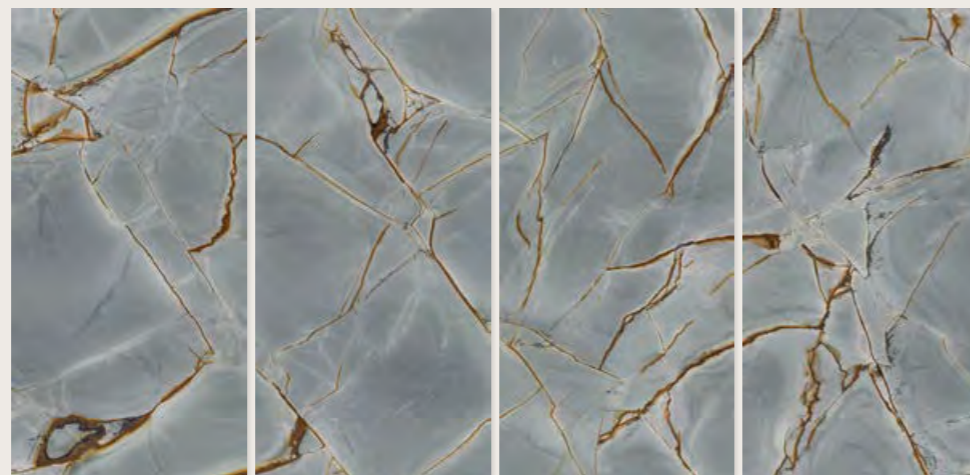
 ∞ CONTINUOUS DESIGN

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK CEMENTO

 COUNTERTOP DESIGN / P.137



CALACATTA ANTICO

Polished



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION
V3



NACARÉ ESPECIAL



COUNTERTOP DESIGN / P.140



DECORATIVE TECHNIQUE

LUMEN®





WALL: BLUE ROMA POLISHED

CALACATTA GOLD GOLD

Polished / Nature

 ∞ CONTINUOUS DESIGN

 RECTIFIED 6 MM

 COLOR VARIATION
V2

 COLORSTUK MARFIL

 COUNTERTOP DESIGN / P.140



CALACATTA GREEN

Polished / Silk

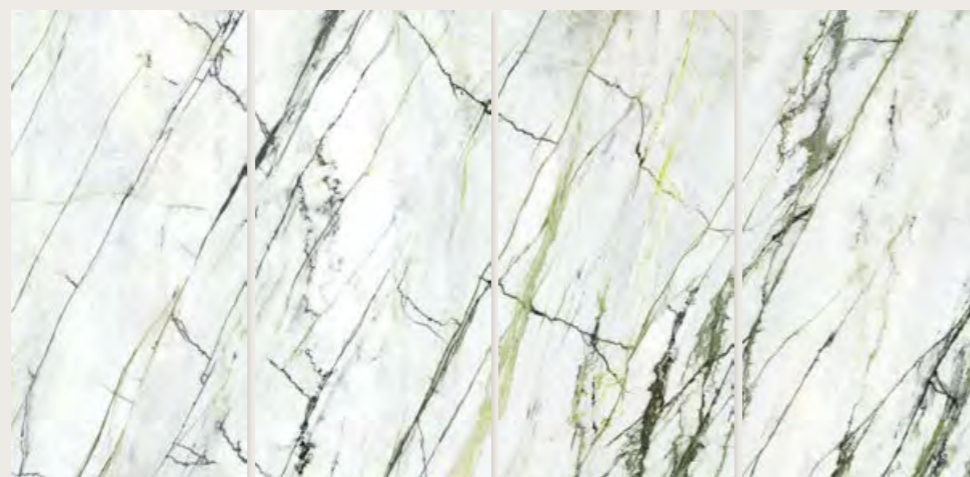
 CONTINUOUS DESIGN

 RECTIFIED 6 MM


V2

 COLORSTUK GRIS

 COUNTERTOP DESIGN / P.141



CALACATTA VIOLA

Polished



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



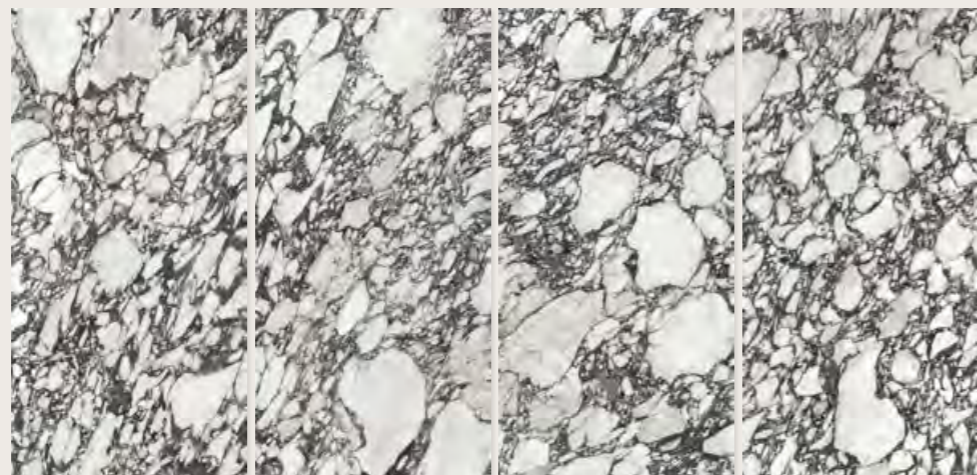
COLOR VARIATION
V3



COLORSTUK BLANCO



COUNTERTOP DESIGN / P.141





WORKTOP & WALL: CALATORAO NATURE
FLOOR: TERRE GREIGE NATURE

CALATORAO

Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION

V2



COLORSTUK NEGRO



COUNTERTOP DESIGN / P.142



DECORATIVE TECHNIQUE

LUMEN®



FIORI DI BOSCO

Polished / Nature

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK MANHATTAN


 COUNTERTOP DESIGN / P.142



GLEM WHITE

Polished / Nature

 CONTINUOUS DESIGN

 BOOKMATCH

 RECTIFIED 6 MM

 COLOR VARIATION
v3

 COLORSTUK BLANCO

 COUNTERTOP DESIGN / P.143





FLOOR: GLEM WHITE POLISHED
WALL: EWOOD NUT NATURE

INVISIBLE WHITE

Polished / Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



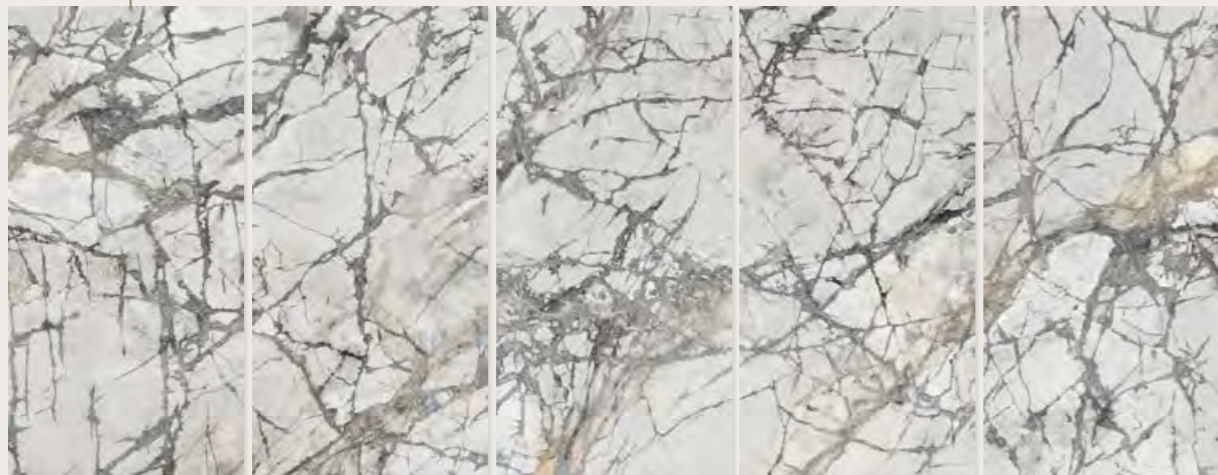
COLOR VARIATION



COLORSTUK GRIS



COUNTERTOP DESIGN / P.143



LIEM BLACK

Polished / Nature

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK NEGRO

 COUNTERTOP DESIGN / P.146



LIEM DARK

Polished / Nature

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK NEGRO

 COUNTERTOP DESIGN / P.146





ISLAND & FURNITURE: LIEM DARK POLISHED

LIEM GREY

Polished / Nature



RECTIFIED 6 MM



COLOR VARIATION

V3



COLORSTUK ANTRACITA



COUNTERTOP DESIGN / P.147



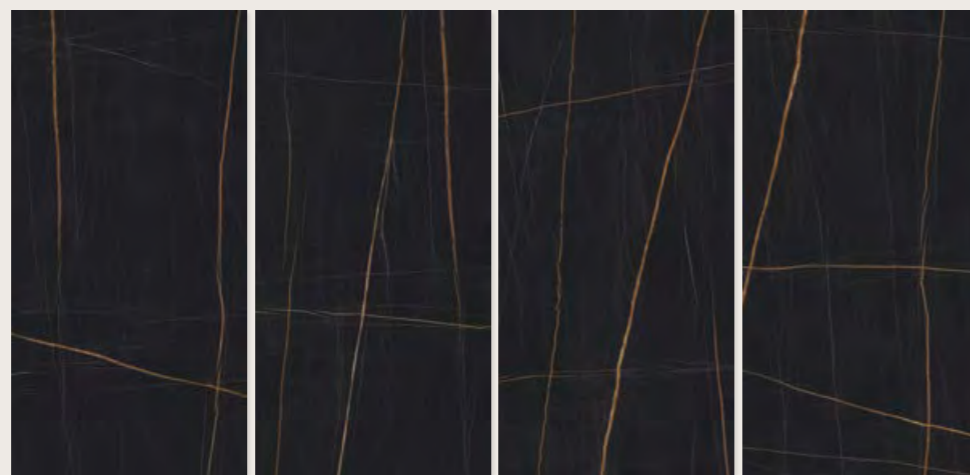
NYLO NOIR

Polished

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK DARK



OROBICO DARK

Polished / Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION



COLORSTUK ANTRACITA



COUNTERTOP DESIGN / P.147





BOOKMATCH: PAONAZZO BIONDO SILK
FLOOR: FIORI DI BOSCO POLISHED

PAONAZZO BIONDO

Polished / Silk

 ∞ HORIZONTAL CONTINUOUS DESIGN

 BOOKMATCH

 RECTIFIED 6 MM

 COLOR VARIATION
V2

 COLORSTUK BLANCO

 COUNTERTOP DESIGN / P.148



TAJ MAHAL

Polished / Silk



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION



COLORSTUK BEIGE



COUNTERTOP DESIGN / P.148



STONE

- 80* Aged Clay
- 82* Aged Dark
- 84* Montreal White
- 88* Pietra Sicilia
- 90* Tura

AGED CLAY

Nature



COLOR VARIATION



COLORSTUK MARFIL



COUNTERTOP DESIGN / P.152



AGED DARK

Nature



COLOR VARIATION

V3



COLORSTUK ANTRACITA



COUNTERTOP DESIGN / P.152



MONTREAL WHITE

Nature

 RECTIFIED 6 MM

 COLOR VARIATION
V3

 COLORSTUK MARFIL

 COUNTERTOP DESIGN / P.152





FURNITURE & BASIN: PIETRA SICILIA TEXTURE / WALL: EWOOD NUT NATURE
FLOOR: MONTREAL WHITE NATURE / DRESSER: PIETRA SICILIA TEXTURE

PIETRA SICILIA

Texture



RECTIFIED 6 MM



COLOR VARIATION



COLORSTUK MANHATTAN



COUNTERTOP DESIGN / P.153



TURA

Texture



RECTIFIED 6 MM



COLOR VARIATION



EPOTECH BLANCO

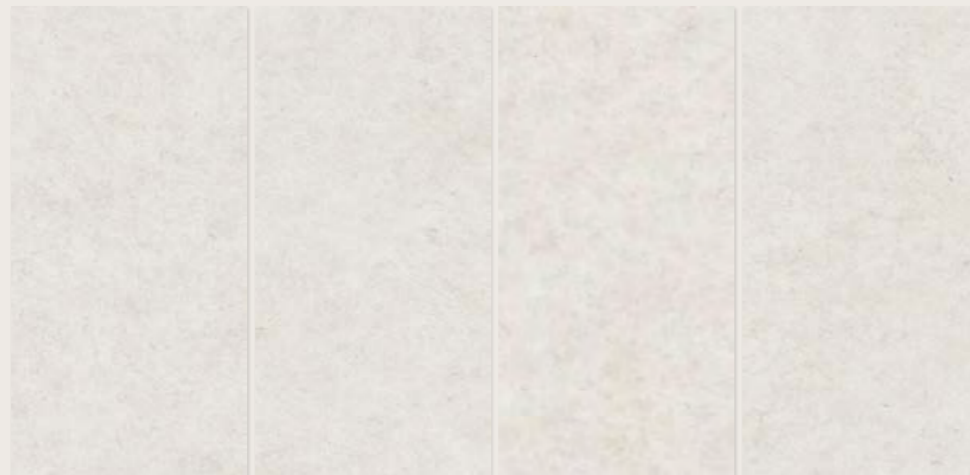


COUNTERTOP DESIGN / P.153



DECORATIVE TECHNIQUE

ECLIPSE®





ISLAND, COUNTERTOP & BACKSPLASH: BIANCO LASA POLISHED
FLOOR: TURA TEXTURE & TERRE GREIGE NATURE

CONCRETE

96 Bottega Acero

98 Bottega Antracita

100 Bottega Caliza

BOTTEGA ACERO


Nature

-  RECTIFIED 6 MM
-  COLOR VARIATION
V3
-  COLORSTUK CEMENTO
-  COUNTERTOP DESIGN / P.154



BOTTEGA ANTRACITA


Nature

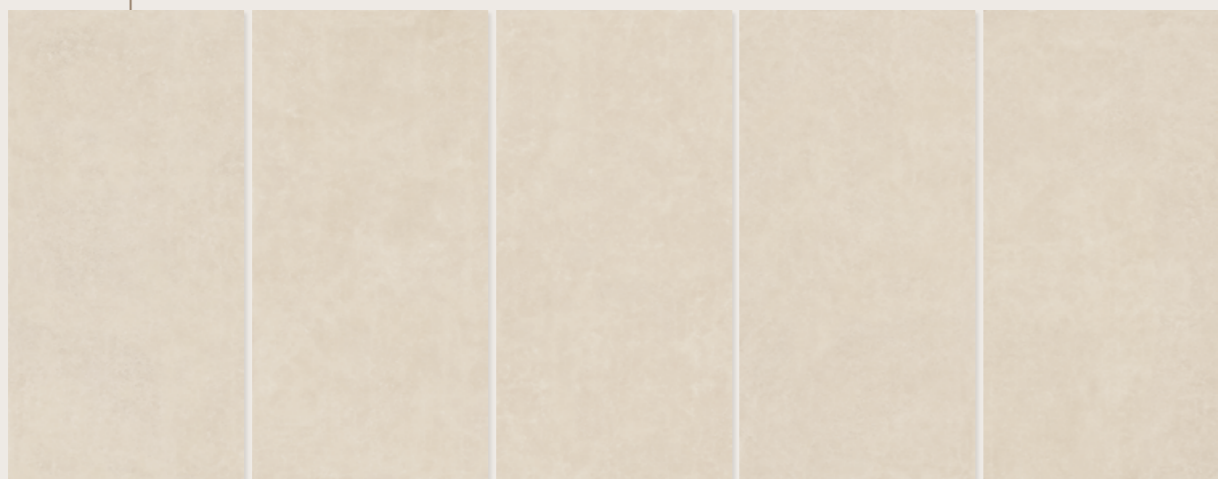
-  RECTIFIED 6 MM
-  COLOR VARIATION
V3
-  COLORSTUK ANTRACITA
-  COUNTERTOP DESIGN / P.154



BOTTEGA CALIZA

Nature

-  RECTIFIED 6 MM
-  COLOR VARIATION
V3
-  COLORSTUK BEIGE
-  COUNTERTOP DESIGN / P.154





WALL & FLOOR: BOTTEGA CALIZA NATURE

WOOD

106 Ele (*NEW*)

108 Ewood Camel

110 Neda

ELE

Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION



COLORSTUK MOKA



COUNTERTOP DESIGN / P.155



DECORATIVE TECHNIQUE

ECLIPSE®



EWOOD CAMEL

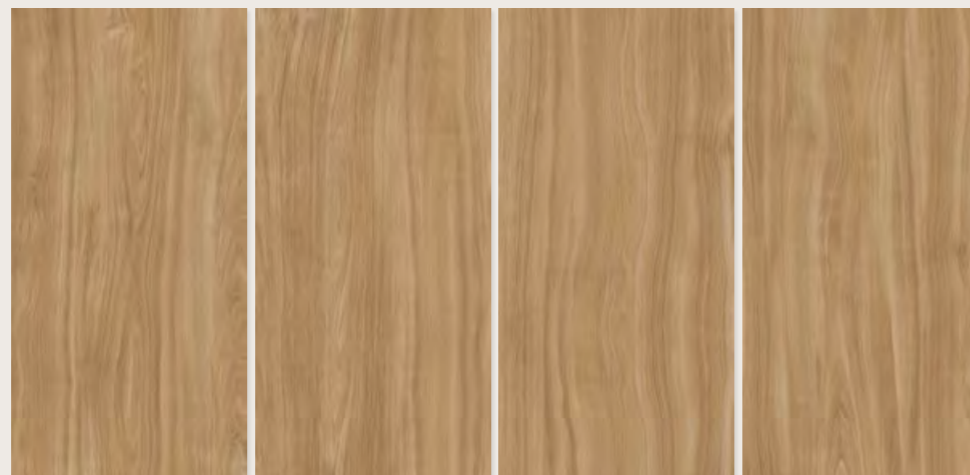
Nature

 RECTIFIED 6 MM

 COLOR VARIATION
V2

 EPOTECH ITOKO

 COUNTERTOP DESIGN / P.154



NEDA

Nature



∞ HORIZONTAL CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION

V3



EPOTECH ELM

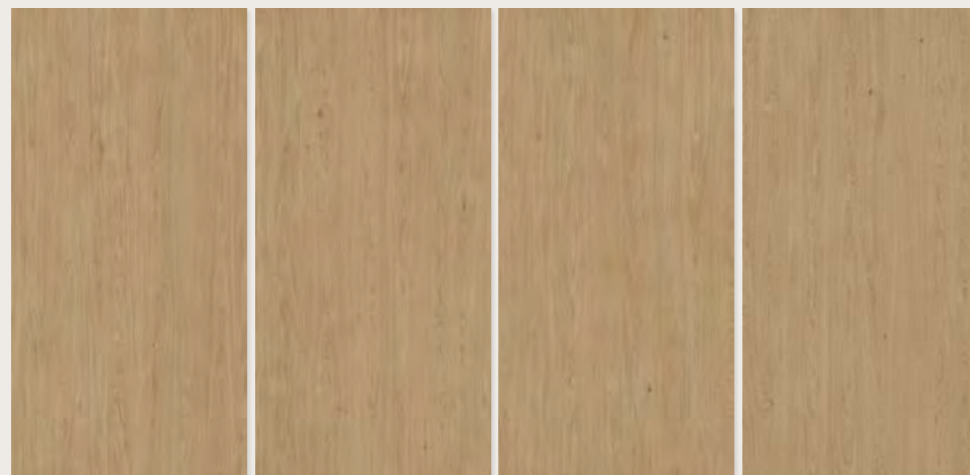


COUNTERTOP DESIGN / P.155



DECORATIVE TECHNIQUE

ECLIPSE®





WALL: BIANCO LASA POLISHED & NEDA NATURE
FLOOR: BIANCO LASA POLISHED

SAND STONE

116 Tadelakt Sand (*NEW*)

118 Tadelakt Smoke (*NEW*)

120 Terre Nero

TADELAKT SAND

Texture



CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION



EPOTECH NATURE MAPLE



COUNTERTOP DESIGN / P.158



DECORATIVE TECHNIQUE

ECLIPSE®



TADELAKT SMOKE

Texture



CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION

V3



MOKA ESPECIAL

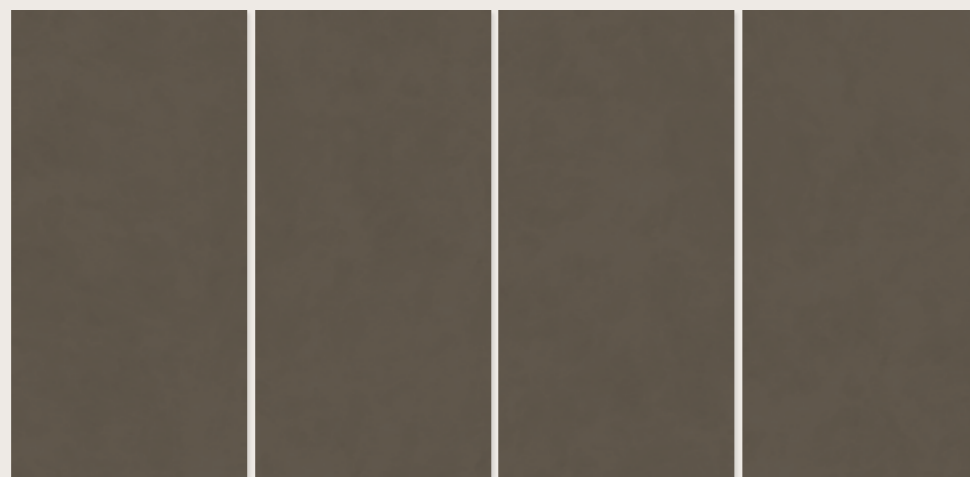


COUNTERTOP DESIGN / P.158



DECORATIVE TECHNIQUE

ECLIPSE®



TERRE NERO

Nature



CONTINUOUS DESIGN



RECTIFIED 6 MM



COLOR VARIATION



COLORSTUK NEGRO



COUNTERTOP DESIGN / P.159





FLOOR & WALL: CALACATTA ANTICO POLISHED
BATH FURNITURE: TERRE NERO TEXTURE

MONO COLOR

126 Moon White

128 Solo Collection

MOON WHITE

Polished / Nature



RECTIFIED 6 MM



COLOR VARIATION

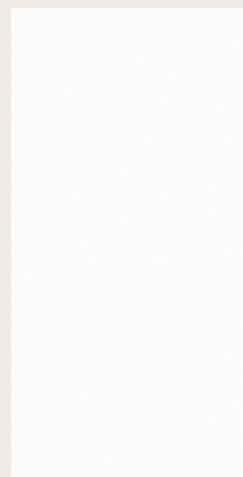
V2



COLORSTUK BLANCO



COUNTERTOP DESIGN / P.159



SOLO COLLEC TION

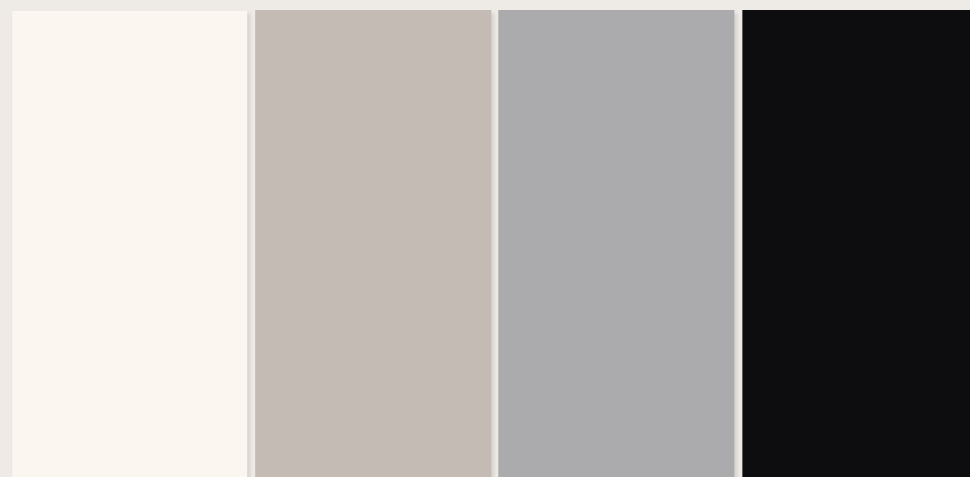
Nature



COLOR VARIATION



COUNTERTOP DESIGN / P.160





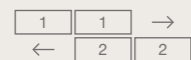
COUNTERTOP, BACKSPLASH & FURNITURE: MOON WHITE POLISHED

COUNTER TOPS



ALPI VERDE

POLISHED 12MM



CONTINUOUS DESIGN



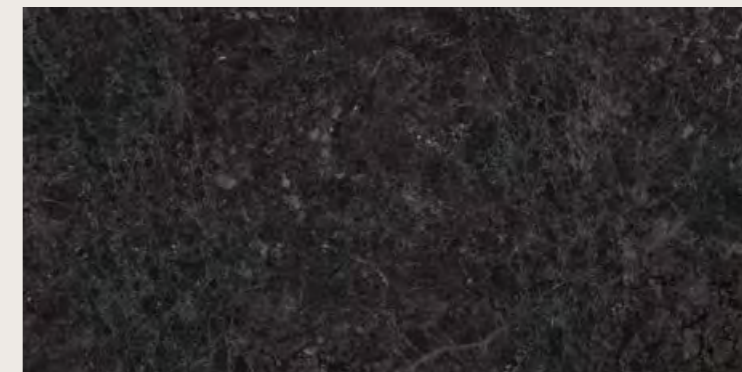
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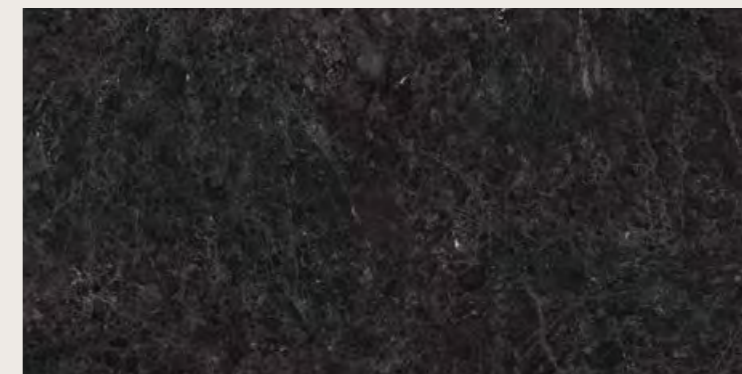
2

ARGOS BLACK

NATURE 12MM



1



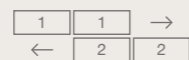
2

1



ALPINUS WHITE

NATURE 12MM
TEXTURE 12MM



CONTINUOUS DESIGN

2

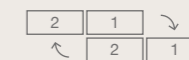


1



ARIA WHITE

NATURE 20MM & 12MM
POLISHED 20MM & 12MM



CONTINUOUS DESIGN

2



**ARS
BEIGE**
NATURE 12MM
POLISHED 12MM



1

**BIANCO
LASA**
POLISHED 12MM



1

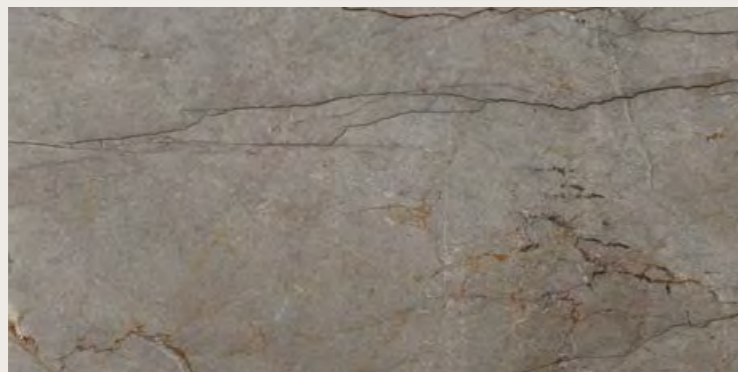
2

1



**ASTANA
GREY**
NATURE 12MM
POLISHED 12MM

2

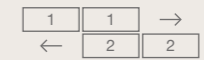


1



**BLUE
ROMA**
POLISHED 12MM
SILK 12MM

2



CONTINUOUS DESIGN



ISLAND, COUNTERTOP & WALL: ALPINUS WHITE NATURE

**CALACATTA
ANTICO**
POLISHED 12MM



1

2

**CALACATTA
GREEN**
POLISHED 12MM
SILK 12MM



1

2

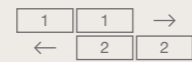
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2

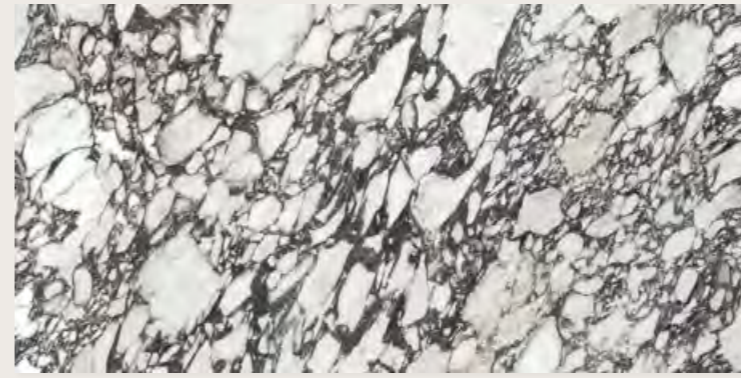


**CALACATTA
GOLD**
NATURE 12MM
POLISHED 12MM

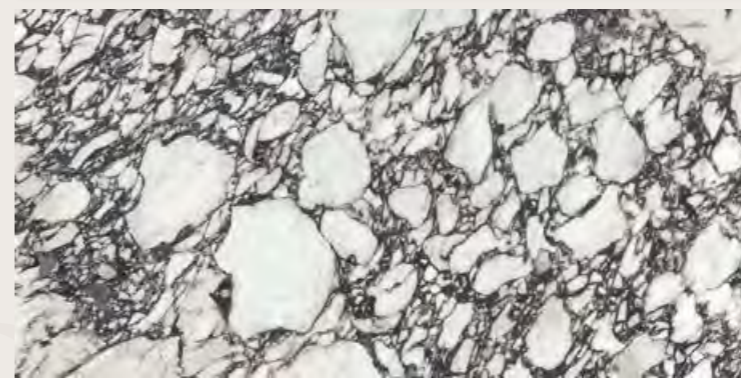


CONTINUOUS DESIGN

1



2

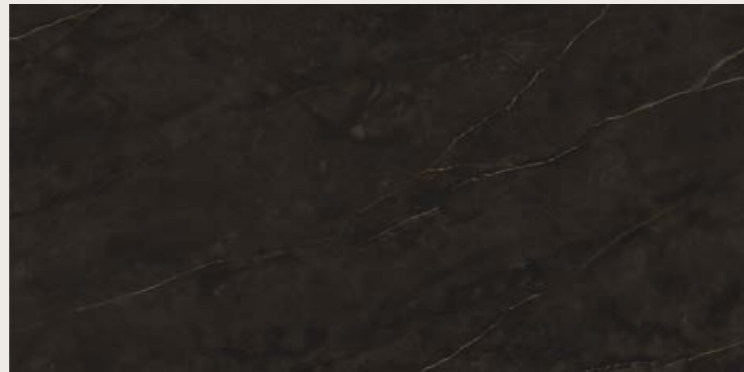


**CALACATTA
VIOLA**
POLISHED 12MM

CALATORAO
NATURE 12MM

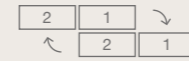


1



2

**GLEM
WHITE**
NATURE 20MM & 12MM
POLISHED 20MM & 12MM



CONTINUOUS DESIGN

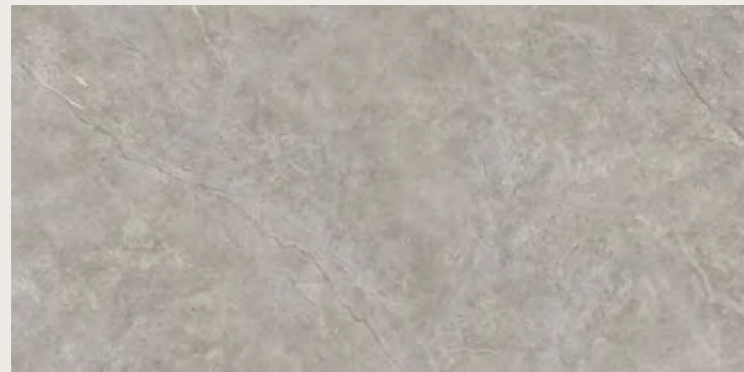


1



2

1



**FIORI DI
BOSCO**
NATURE 12MM
POLISHED 12MM

1



2



**INVISIBLE
WHITE**
NATURE 12MM
POLISHED 12MM



ISLAND, FLOOR, COUNTERTOP & BACKSPLASH: GLEM WHITE POLISHED

**LIEM
BLACK**
NATURE 12MM
POLISHED 12MM



1



2

**LIEM
GREY**
NATURE 12MM
POLISHED 12MM



1



2

1



2



**LIEM
DARK**
NATURE 20MM & 12MM
POLISHED 20MM & 12MM

1



2



**OROBICO
DARK**
NATURE 12MM
POLISHED 12MM

**PAONAZZO
BIONDO**
POLISHED 12MM
SILK 12MM



1



2



**TAJ
MAHAL**
POLISHED 12MM
SILK 12MM





COUNTERTOP & WALL: PAONAZZO BIONDO POLISHED

**AGED
CLAY**
NATURE 12MM

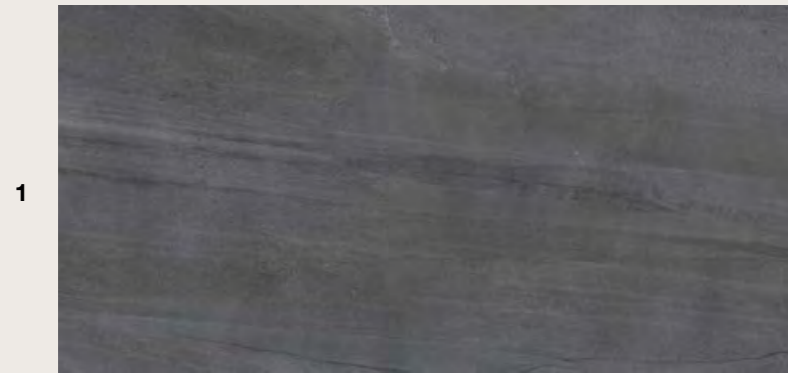


1

**PIETRA
SICILIA**
TEXTURE 12MM

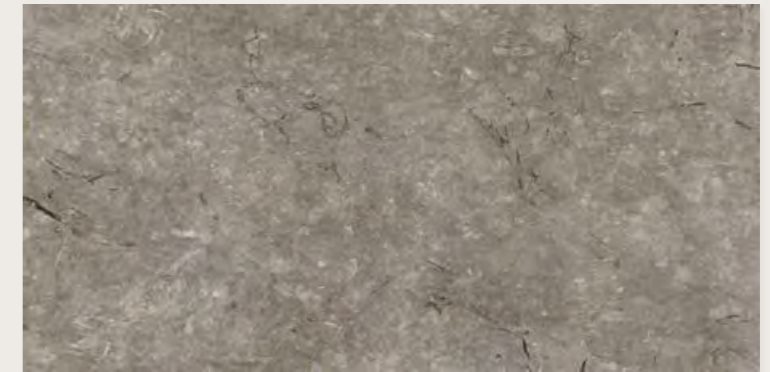


1



1

**AGED
DARK**
NATURE 12MM

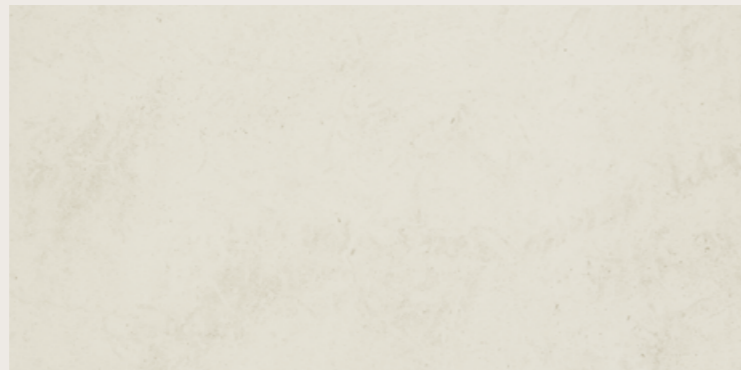


2

**MONTREAL
WHITE**
NATURE 12MM



1



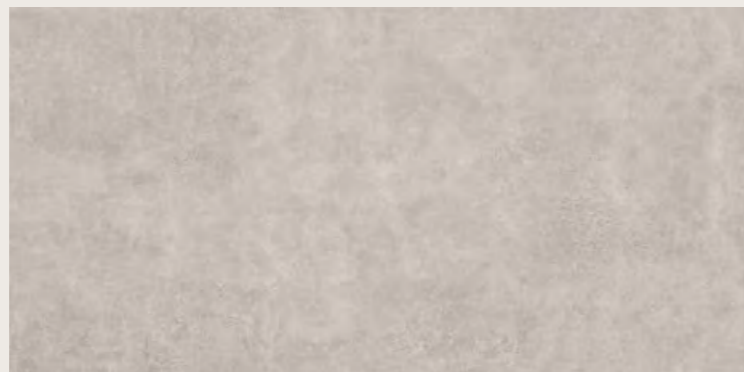
2



1

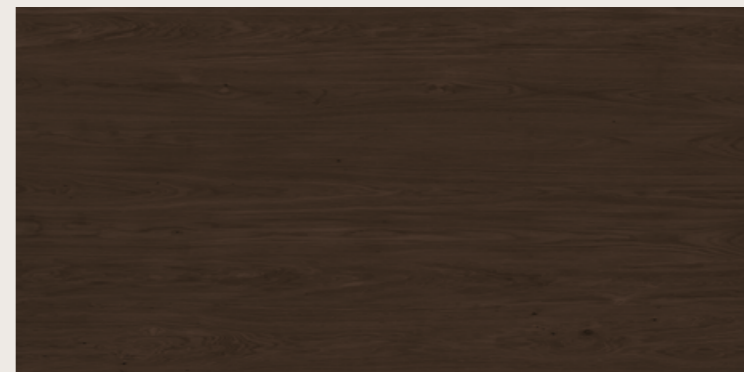
TURA
TEXTURE 12MM

**BOTTEGA
ACERO**
NATURE 12MM



1

ELE
NATURE 12MM

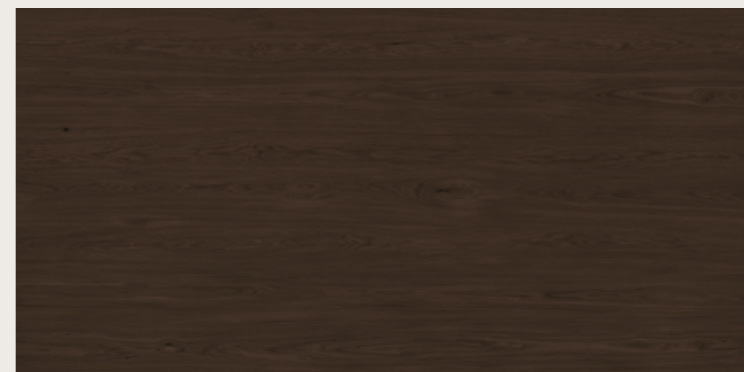


1



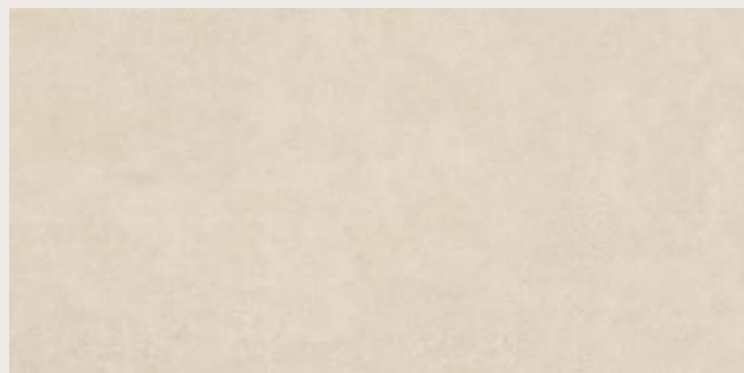
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**BOTTEGA
ANTRACITA**
NATURE 12MM

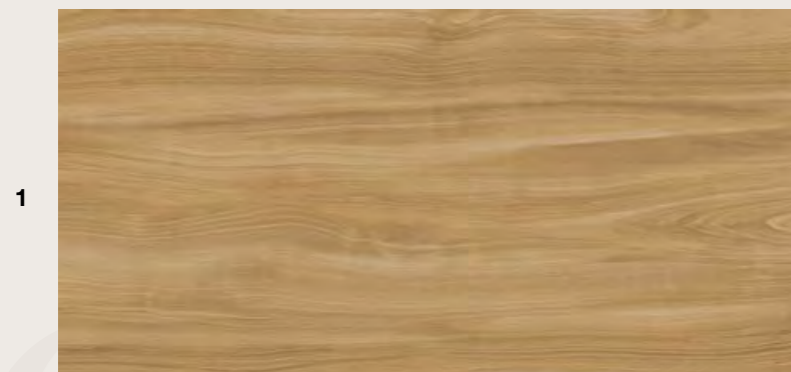


2

**BOTTEGA
CALIZA**
NATURE 12MM

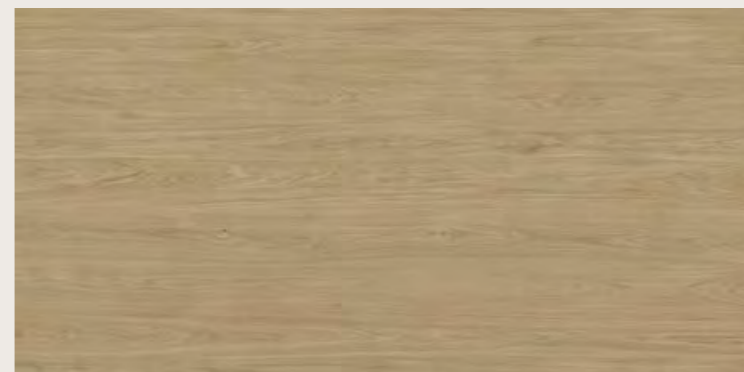


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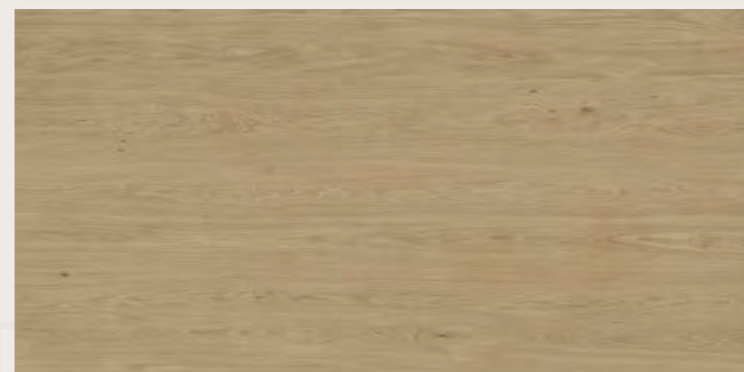
1

**EWOOD
CAMEL**
NATURE 12MM



1

NEDA
NATURE 12MM



2

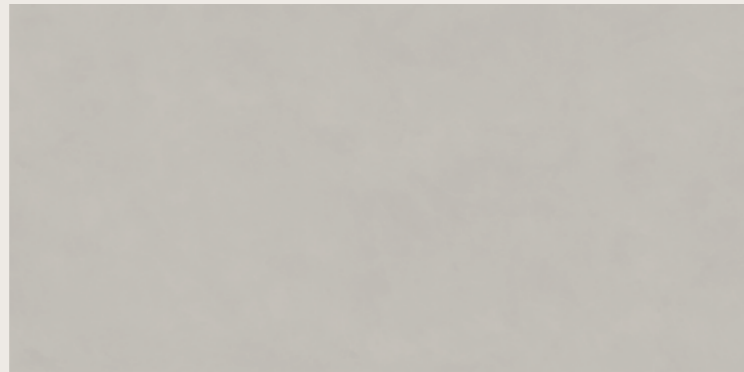


COUNTERTOP, WALL & TABLE: AGED DARK NATURE

**TADELAKT
SAND**
TEXTURE 12MM



1



2

**TERRE
NERO**
NATURE 12MM



1



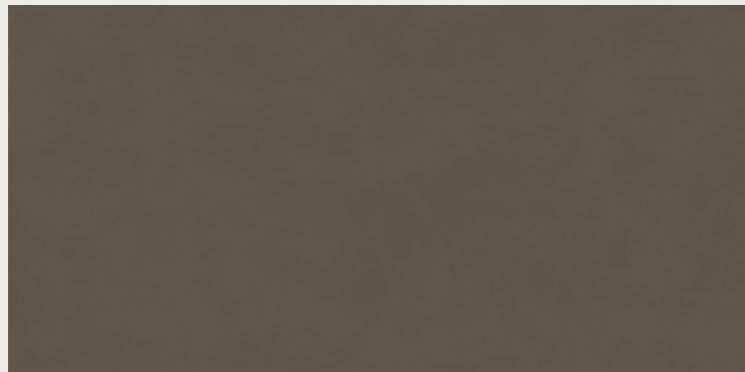
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1

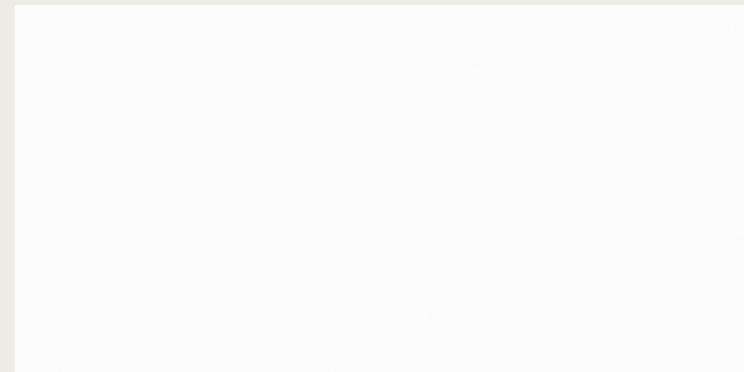


**TADELAKT
SMOKE**
TEXTURE 12MM

2

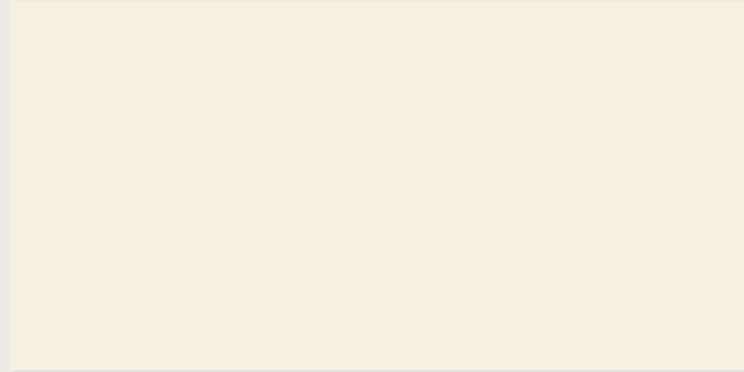


1



**MOON
WHITE**
NATURE 20MM & 12MM
POLISHED 12MM

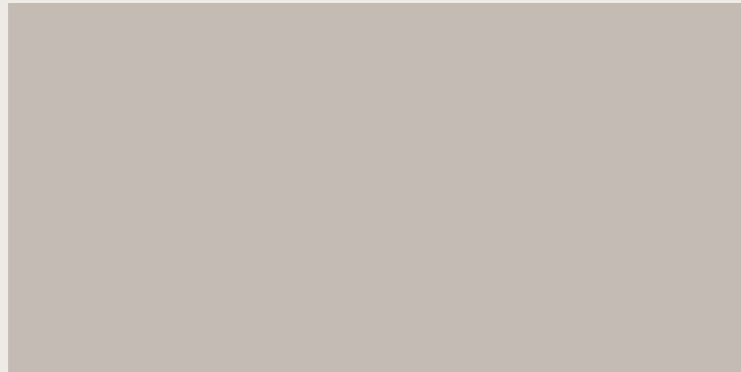
**SOLO
WHITE**
NATURE 12MM



1

1

**SOLO
WARM**
NATURE 12MM



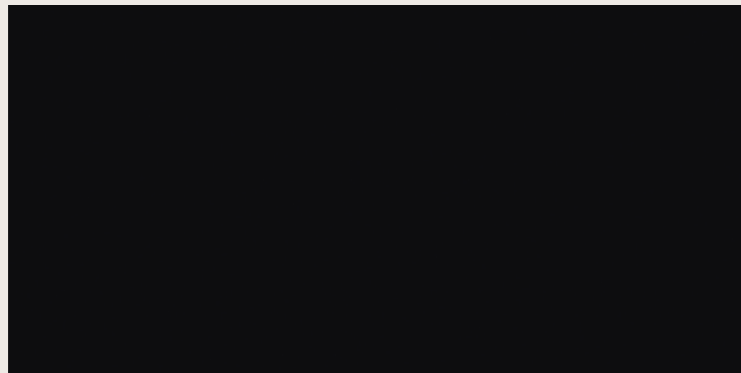
**SOLO
DOVE**
NATURE 12MM



1

1

**SOLO
BLACK**
NATURE 12MM



ISLAND, BACKSPLASH & FURNITURE: SOLO WARM NATURE & SOLO DOVE NATURE

CODES

AGED CLAY

(1) 12 MM NATURE 100343314 G1056



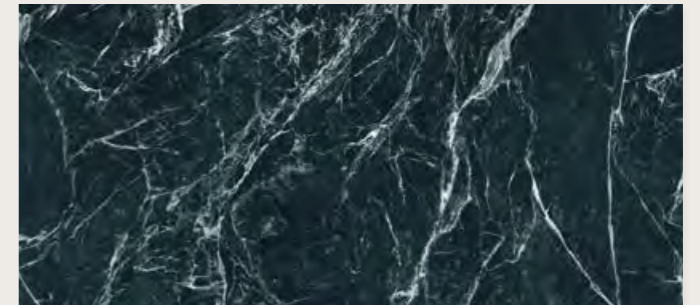
AGED DARK

(1) 12 MM NATURE 100343336 G1056



ALPI VERDE

(1) 12 MM POLISHED 100343342 G1060
(2) 12 MM POLISHED 100343344 G1060
6 MM POLISHED 100334117 G1054



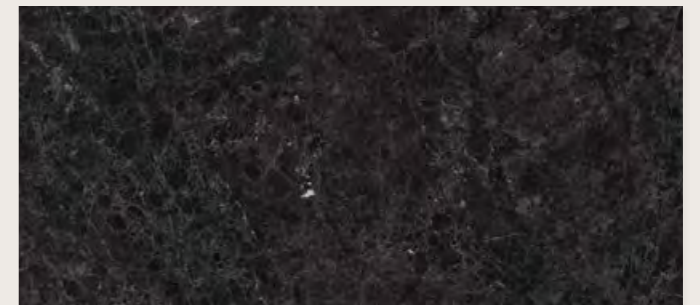
ALPINUS WHITE

(1) 12 MM TEXTURE 100343349 G1060
(1) 12 MM NATURE 100343345 G1060
(2) 12 MM TEXTURE 100343356 G1060
(2) 12 MM NATURE 100343347 G1060
6 MM TEXTURE 100340336 G1054
6 MM NATURE 100340327 G1052



ARGOS BLACK

(1) 12 MM NATURE 100343358 G1058
(2) 12 MM NATURE 100343361 G1058
6 MM NATURE 100340290 G1052



ARIA WHITE

(1)	20 MM POLISHED	100346030	G1062
(1)	20 MM NATURE	100346022	G1061
(2)	20 MM POLISHED	100346034	G1062
(2)	20 MM NATURE	100346026	G1061
(1)	12 MM POLISHED	100343435	G1059
(1)	12 MM NATURE	100343432	G1057
(2)	12 MM POLISHED	100343436	G1059
(2)	12 MM NATURE	100343433	G1057
	6 MM POLISHED	100334135	G1053
	6 MM NATURE	100334323	G1051



ARS BEIGE

(1)	12 MM POLISHED	100343378	G1059
(1)	12 MM NATURE	100343377	G1057
	6 MM POLISHED	100337672	G1053
	6 MM NATURE	100334143	G1051



ASTANA GREY

(1)	12 MM POLISHED	100343384	G1059
(1)	12 MM NATURE	100343379	G1057
(2)	12 MM POLISHED	100343390	G1059
(2)	12 MM NATURE	100343380	G1057
	6 MM POLISHED	100335565	G1053
	6 MM NATURE	100340602	G1051



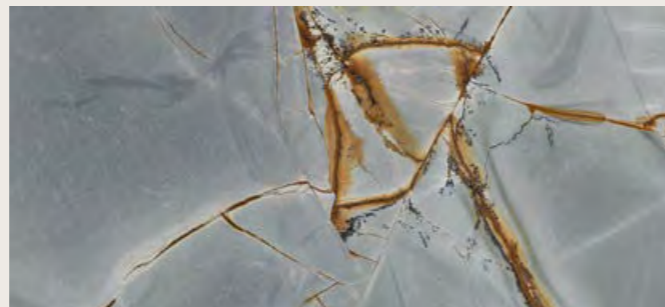
BIANCO LASA

(1)	12 MM POLISHED	100347226	G1059
(2)	12 MM POLISHED	100347230	G1059
	6 MM POLISHED	100347203	G1053



BLUE ROMA

(1)	12 MM POLISHED	100343402	G1060
(1)	12 MM SILK	100343410	G1060
(2)	12 MM POLISHED	100343407	G1060
(2)	12 MM SILK	100343413	G1060
	6 MM POLISHED	100335704	G1054
	6 MM SILK	100335722	G1054



BOTTEGA ACERO

(1)	12 MM NATURE	100343416	G1055
	6 MM NATURE	100336827	G1050



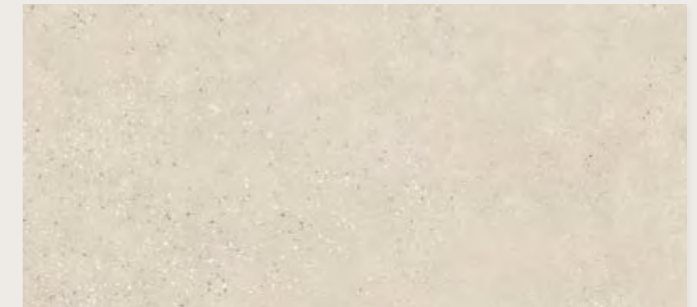
BOTTEGA ANTRACITA

(1)	12 MM NATURE	100343419	G1055
	6 MM NATURE	100334151	G1050



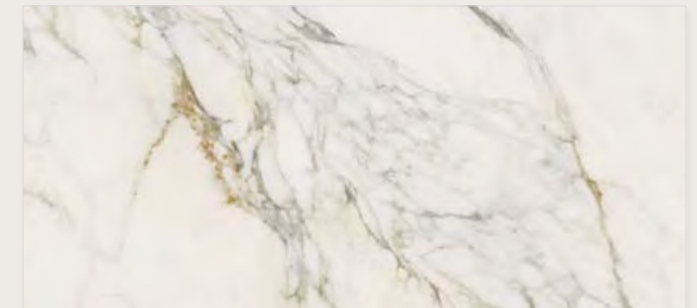
BOTTEGA CALIZA

(1)	12 MM NATURE	100343421	G1055
	6 MM NATURE	100335161	G1050



CALACATTA ANTICO

(1)	12 MM POLISHED	100347297	G1059
(1)	12 MM NATURE	100347305	G1057
(2)	12 MM POLISHED	100347301	G1059
(2)	12 MM NATURE	100347309	G1057
	6 MM POLISHED	100347279	G1053
	6 MM NATURE	100347283	G1051



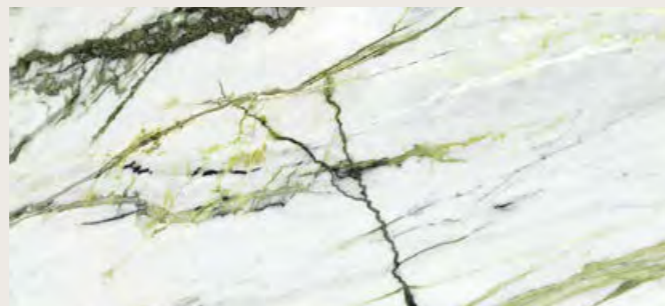
CALACATTA GOLD

(1)	12 MM POLISHED	100343430	G1059
(1)	12 MM NATURE	100343426	G1057
(2)	12 MM POLISHED	100343431	G1059
(2)	12 MM NATURE	100343429	G1057
	6 MM POLISHED	100334534	G1053
	6 MM NATURE	100334486	G1051



CALACATTA GREEN

(1)	12 MM POLISHED	100343434	G1060
(1)	12 MM SILK	100343418	G1060
(2)	12 MM POLISHED	100343417	G1060
(2)	12 MM SILK	100343420	G1060
	6 MM POLISHED	100335730	G1054
	6 MM SILK	100338450	G1054



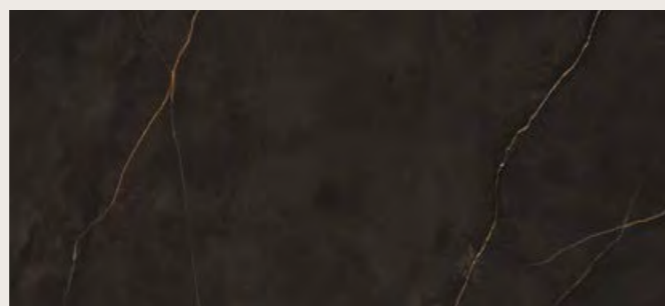
CALACATTA VIOLA

(1)	12 MM POLISHED	100355749	G1059
(2)	12 MM POLISHED	100355753	G1059
	6 MM POLISHED	100355740	G1053



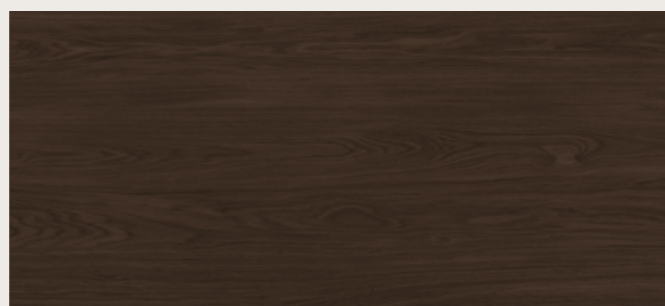
CALATORAO

(1)	12 MM NATURE	100343422	G1058
(2)	12 MM NATURE	100343423	G1058
	6 MM NATURE	100342804	G1052



ELE

(1)	12 MM NATURE	100353297	G1056
(2)	12 MM NATURE	100353300	G1056
	6 MM NATURE	100347242	G1050



EWOOD CAMEL

(1)	12 MM NATURE	100343428	G1056
	6 MM NATURE	100333864	G1050



FIORI DI BOSCO

(1)	12 MM POLISHED	100343370	G1059
(1)	12 MM NATURE	100343371	G1057
	6 MM POLISHED	100334160	G1053
	6 MM NATURE	100337735	G1051



GLEM WHITE

(1)	20 MM POLISHED	100346216	G1062
(1)	20 MM NATURE	100346038	G1061
(2)	20 MM POLISHED	100346220	G1062
(2)	20 MM NATURE	100346212	G1061
(1)	12 MM POLISHED	100343308	G1059
(1)	12 MM NATURE	100343306	G1057
(2)	12 MM POLISHED	100343551	G1059
(2)	12 MM NATURE	100343307	G1057
	6 MM POLISHED	100334341	G1053
	6 MM NATURE	100334881	G1051



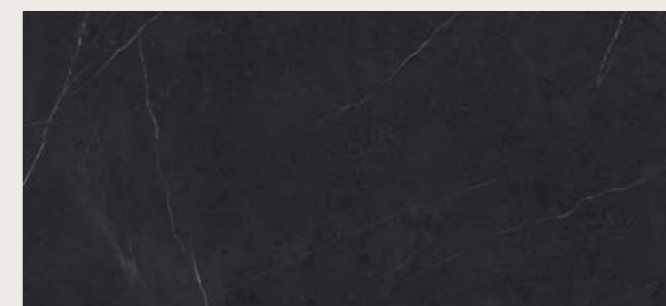
INVISIBLE WHITE

(1)	12 MM POLISHED	100343311	G1060
(1)	12 MM NATURE	100343309	G1058
(2)	12 MM POLISHED	100343312	G1060
(2)	12 MM NATURE	100343310	G1058
	6 MM POLISHED	100334168	G1054
	6 MM NATURE	100340672	G1052



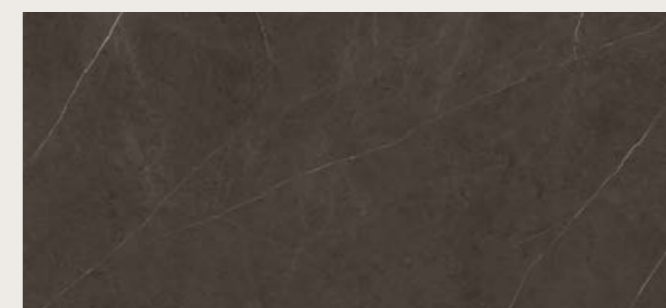
LIEM BLACK

(1)	12 MM POLISHED	100343316	G1060
(1)	12 MM NATURE	100343313	G1058
(2)	12 MM POLISHED	100343317	G1060
(2)	12 MM NATURE	100343315	G1058
	6 MM POLISHED	100339951	G1054
	6 MM NATURE	100335738	G1052



LIEM DARK

(1)	20 MM POLISHED	100346235	G1062
(1)	20 MM NATURE	100346227	G1061
(2)	20 MM POLISHED	100346239	G1062
(2)	20 MM NATURE	100346231	G1061
(1)	12 MM POLISHED	100343320	G1059
(1)	12 MM NATURE	100343318	G1057
(2)	12 MM POLISHED	100343321	G1059
(2)	12 MM NATURE	100343319	G1057
	6 MM POLISHED	100339977	G1053
	6 MM NATURE	100333912	G1051



LIEM GREY

(1)	12 MM POLISHED	100343324	G1059
(1)	12 MM NATURE	100343322	G1057
(2)	12 MM POLISHED	100343325	G1059
(2)	12 MM NATURE	100343323	G1057
	6 MM POLISHED	100342140	G1053
	6 MM NATURE	100335165	G1051



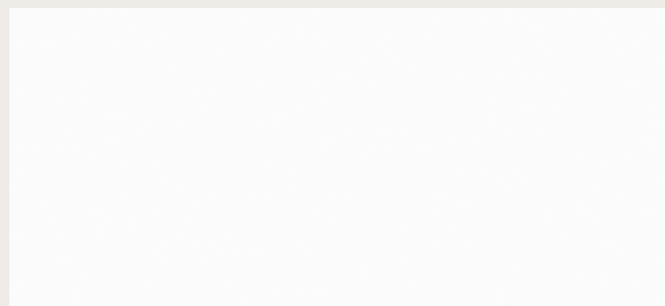
MONTREAL WHITE

(1)	12 MM NATURE	100343340	G1057
(2)	12 MM NATURE	100343341	G1057
	6 MM NATURE	100342153	G1051



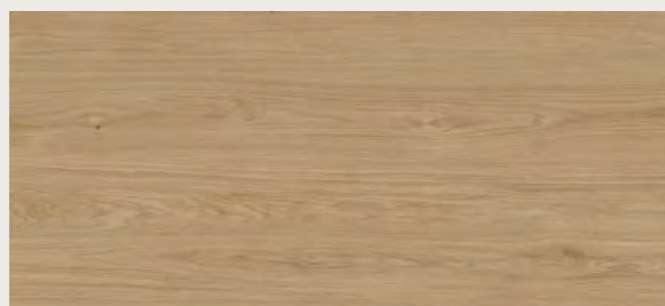
MOON WHITE

	20 MM NATURE	100346243	G1061
(1)	12 MM POLISHED	100343346	G1059
(1)	12 MM NATURE	100343343	G1057
	6 MM POLISHED	100340399	G1053
	6 MM NATURE	100335304	G1051



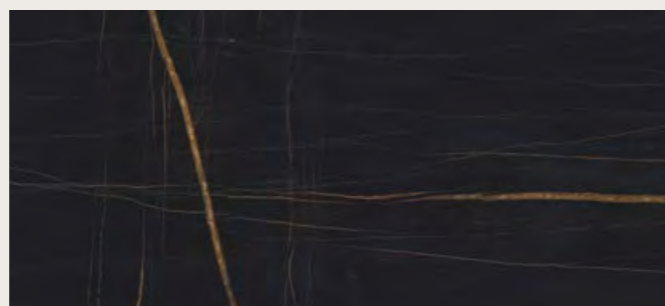
NEDA

(1)	12 MM NATURE	100347266	G1056
(2)	12 MM NATURE	100347270	G1056
	6 MM NATURE	100347258	G1050



NYLO NOIR

	6 MM POLISHED	100334177	G1054
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OROBICO DARK

(1)	12 MM POLISHED	100343352	G1060
(1)	12 MM NATURE	100343350	G1058
(2)	12 MM POLISHED	100343353	G1060
(2)	12 MM NATURE	100343351	G1058
	6 MM POLISHED	100335171	G1054
	6 MM NATURE	100342195	G1052



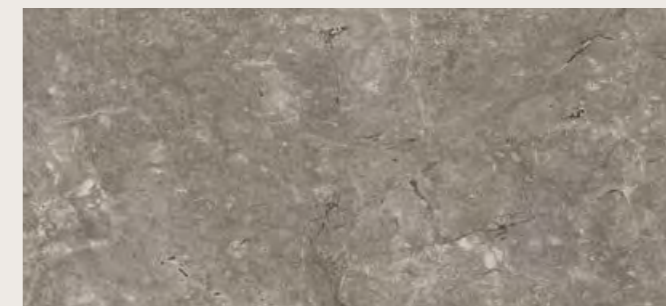
PAONAZZO BIONDO

(1)	12 MM POLISHED	100343365	G1060
(1)	12 MM SILK	100343368	G1060
(2)	12 MM POLISHED	100343366	G1060
(2)	12 MM SILK	100343369	G1060
	6 MM POLISHED	100333929	G1054
	6 MM SILK	100335601	G1054



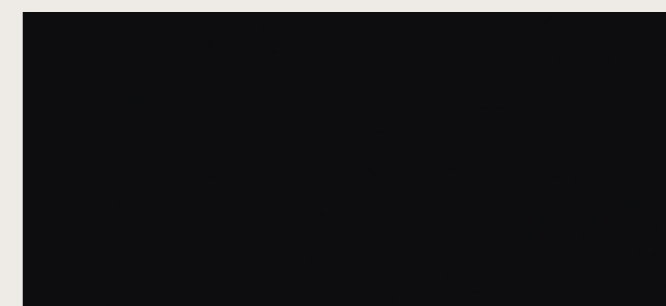
PIETRA SICILIA

(1)	12 MM TEXTURE	100343381	G1056
(2)	12 MM TEXTURE	100343382	G1056
	6 MM TEXTURE	100340857	G1050



SOLO BLACK

(1)	12 MM NATURE	100343392	G1055
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SOLO DOVE

(1)	12 MM NATURE	100343393	G1055
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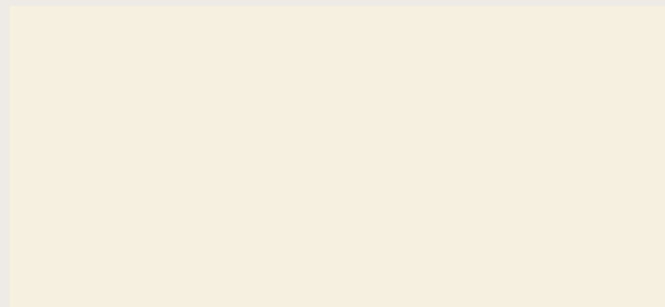
SOLO WARM

(1) 12 MM NATURE 100343394 G1055



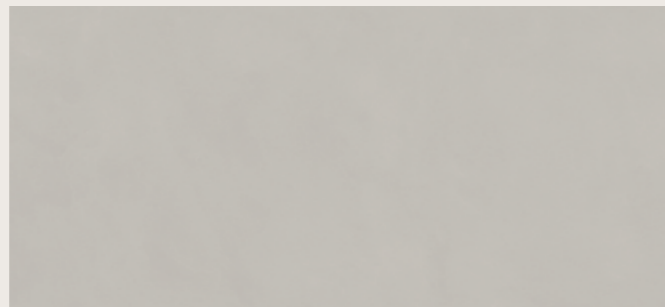
SOLO WHITE

(1) 12 MM NATURE 100343395 G1055



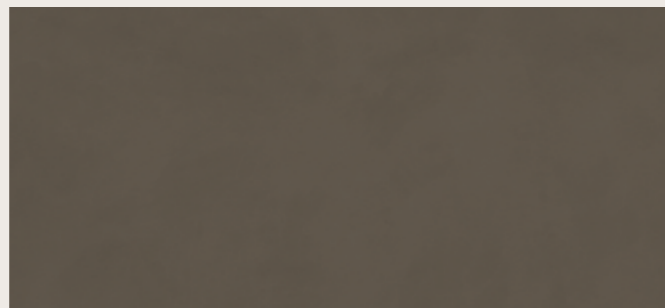
TADELAKT SAND

(1) 12 MM TEXTURE 100355800 G1057
(2) 12 MM TEXTURE 100355804 G1057
6 MM TEXTURE 100355772 G1051



TADELAKT SMOKE

(1) 12 MM TEXTURE 100355808 G1057
(2) 12 MM TEXTURE 100355812 G1057
6 MM TEXTURE 100355782 G1051



TAJ MAHAL

(1) 12 MM POLISHED 100343397 G1060
(1) 12 MM SILK 100343399 G1060
(2) 12 MM POLISHED 100343398 G1060
(2) 12 MM SILK 100343400 G1060
6 MM POLISHED 100334185 G1054
6 MM SILK 100342246 G1054



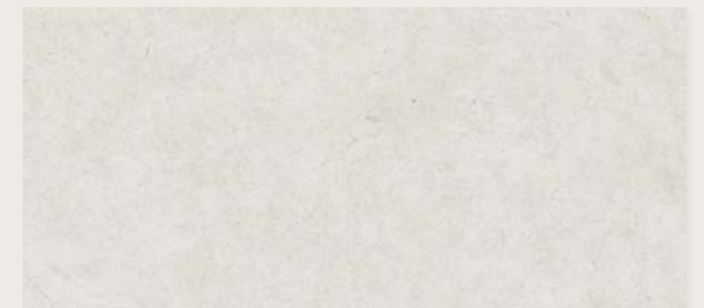
TERRE NERO

(1) 12 MM NATURE 100353297 G1056
(2) 12 MM NATURE 100353300 G1056
6 MM NATURE 100347085 G1050



TURA

(1) 12 MM TEXTURE 100343403 G1057
(2) 12 MM TEXTURE 100343404 G1057
6 MM TEXTURE 100342776 G1051



GENERAL FEATURES



CONTINUOUS PATTERN

Continuous Design

The graphic development continues through the different pieces. El desarrollo gráfico continúa a través de las diferentes piezas. Le développement graphique se poursuit à travers les différentes pièces.

Available in the following collections. Disponible en las siguientes colecciones. Disponible dans les collections suivantes: **Astana Grey, Calacatta Green & Glem White.**

Infinite horizontal continuous design

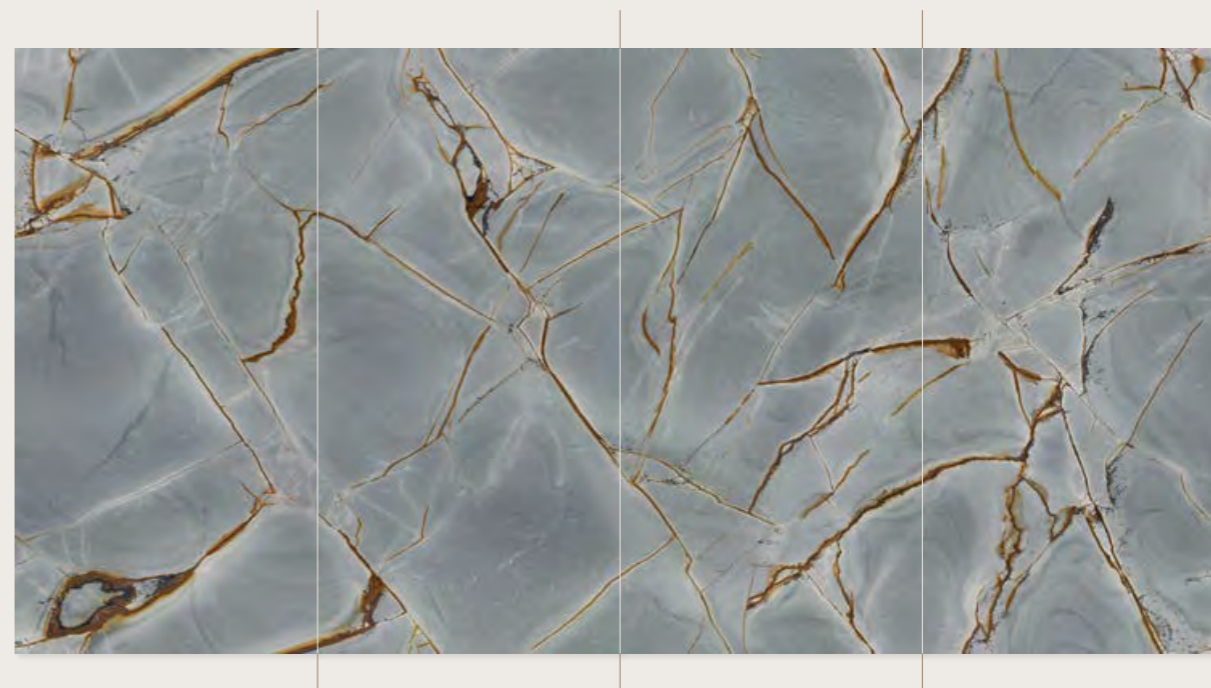
∞ Infinite horizontal continuity of the design by successively placing the pieces in their original position. Continuidad horizontal infinita del diseño colocando sucesivamente las piezas en su posición original. Le design offre une continuité horizontale infinie en plaçant successivement les pièces dans leur position d'origine.

Available in the following collections. Disponible en las siguientes colecciones. Disponible dans les collections suivantes: **Aria White, Invisible White, Orobico Dark, Paonazzo Biondo & Taj Mahal.**

Infinite continuous design

∞ Infinite continuous design by successively placing the pieces in both their vertical and horizontal positions. Diseño continuo infinito colocando sucesivamente las piezas tanto en su posición vertical como horizontal. Design continu à l'infini en plaçant successivement les pièces aussi bien à l'horizontale qu'à la verticale.

Available in the following collections. Disponible en las siguientes colecciones. Disponible dans les collections suivantes: **Alpi Verde, Blue Roma & Calacatta Gold .**



* The continuous pattern between pieces could have a 3 cm deviation at the most. This disposal might be requested as special order at an additional cost, by default it is supplied randomly. La continuidad gráfica entre piezas puede tener una desviación máxima de 3 cm. Esta disposición se suministra bajo pedido con un coste adicional, por defecto se suministra de forma aleatoria. La continuité graphique entre pièces peut avoir une déviation maximale de 3 cm. Cette disposition est fournie sur commande et implique un coût supplémentaire, par défaut, il est fourni de façon aléatoire.

BOOKMATCH



BOOKMATCH: ARIA WHITE POLISHED

BOOKMATCH

Different symmetrical developments* combining the position of 2 or 4 different pieces (horizontal and vertical designs up to 6m.) Diferentes desarrollos simétricos* combinando la posición de 2 o 4 piezas distintas (diseños horizontales y verticales de hasta 6m.) Différents développements symétriques* en combinant la position de 2 ou 4 pièces différentes (designs horizontaux et verticaux jusqu'à 6 mètres).

Available in the following collections. Disponible en las siguientes colecciones. Disponible dans les collections suivantes: **Aria White, Glem White & Paonazzo Biondo (6mm).**



ARIA WHITE

(A)	6 MM POLISHED	100339686	G1053
(B)	6 MM POLISHED	100339690	G1053
(A)	6 MM NATURE	100341735	G1051
(B)	6 MM NATURE	100341739	G1051

GLEM WHITE

(A)	6 MM POLISHED	100341773	G1053
(B)	6 MM POLISHED	100341777	G1053
(A)	6 MM NATURE	100340821	G1051
(B)	6 MM NATURE	100340825	G1051

PAONAZZO BIONDO

(A)	6 MM POLISHED	100333938	G1054
(B)	6 MM POLISHED	100333939	G1054
(A)	6 MM SILK	100342233	G1054
(B)	6 MM SILK	100342238	G1054

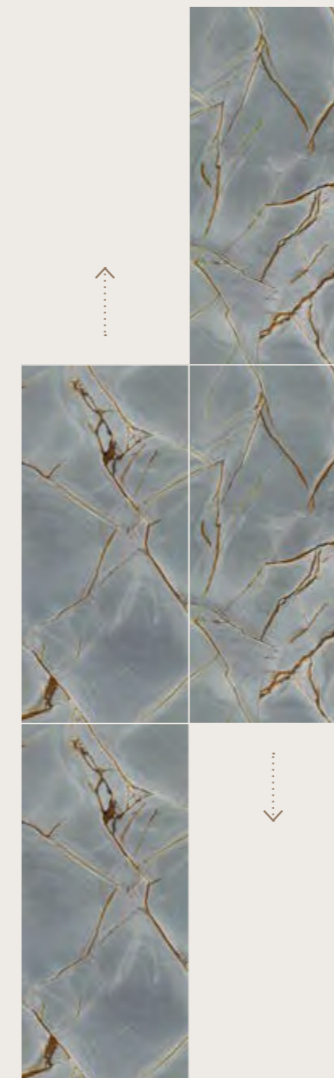
COUNTERTOPS & VOLUMES WITH HORIZONTAL/ VERTICAL CONTINUITY

The graphic development continues* through one piece to the other by placing them in the position shown for each collection.
El desarrollo gráfico continúa* entre una pieza y otra colocándolas en la posición que se muestra para cada colección. Le développement graphique se poursuit d'une pièce à l'autre en les plaçant dans la position indiquée pour chaque collection.

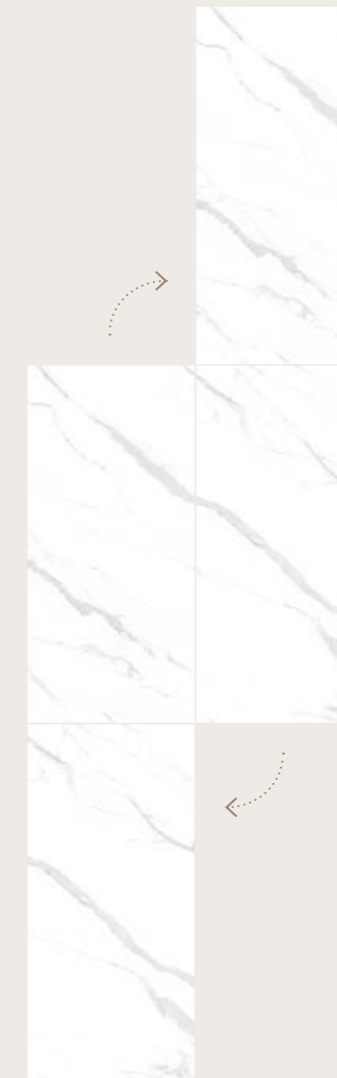
The continuous pattern between pieces could have a 3 cm deviation at the most. This disposal might be requested as special order at an additional cost, by default it is supplied randomly. La continuidad gráfica entre piezas puede tener una desviación máxima de 3 cm. Esta disposición se suministra bajo pedido con un coste adicional, por defecto se suministra de forma aleatoria. La continuité graphique entre pièces peut avoir une déviation maximale de 3 cm. Cette disposition est fournie sur commande et implique un coût supplémentaire, par défaut, il est fourni de façon aléatoire.

Available in the following collections. Disponible en las siguientes colecciones. Disponible dans les collections suivantes:

BLUE ROMA
ALPINUS WHITE
ALPI VERDE
CALACATTA GOLD



ARIA WHITE
GLEM WHITE



Two compositions available for the continuity of the design.
Dos composiciones disponibles para la continuidad del diseño.
Deux compositions disponibles pour la continuité du design.

TECHNICAL FEATURES

TEST	STANDARD	ISO 13006 UNE-EN 14411	XTONE VALUES BIA GROUP (6 mm)	XTONE VALUES Bla GROUP (12/20 mm)
Length and width Medida de longitud y de anchura Mesure de la longueur et de la largeur		±0,6% Max. ±2mm (*)	±0.15% NOMINAL	NO RECTIFICADO
Thickness Medida del grosor Mesure de l'épaisseur		±0,5mm (*)	±0,5mm	±0,5mm
Straightness of sides Medida de la rectitud de los lados Mesure de la rectitude des côtés		±0,5% Max. ±2mm (*)	±0.15%	±0.2%
Squareness Medida de la ortogonalidad Mesure de l'orthogonalité	UNE-EN ISO 10545-2	±0,5% Max. ±2mm (*)	±0.15%	±0.2%
Surface flatness side curvature- central curvature-warpage Medida de la planitud de la superficie lateral-central-alabeo Mesure de la planéité de la surface latérale-centrale-gauchissement		±0,5% Max. ±2mm (*)	±0.15%	±0.2%
Water absorption Absorción de agua Absorption d'eau	UNE-EN ISO 10545-3	≤ 0.5%	< 0.1%	< 0.1%
Bending strength Resistencia a la flexión Résistance au poinçonnement		Min. ≥ 35 N/mm ²	≥ 40 N	≥ 45 N
Breaking strength Fuerza de rotura Charge de rupture	UNE-EN ISO 10545-4	Thickness / Espesor / Épaisseur < 7,5 ≥ 700N Thickness / Espesor / Épaisseur ≥ 7,5 ≥ 1300N	≥ 1100 N (6mm)	≥ 4000 N (12mm) ≥ 11000 N (20mm)
Resistance to abrasion Resistencia a la abrasión Résistance à abrasion	UNE-EN ISO 10545-6	Max. ≤175mm ³	< 145mm ³	< 145mm ³
Thermal shock resistance Resistencia al choque térmico Résistance au choc thermique	UNE-EN ISO 10545-9	Required Exigido Demandé	Complies with standard Cumple la norma Respecte la norme	Complies with standard Cumple la norma Respecte la norme
Frost resistance Resistencia a la helada Résistance au gel	UNE-EN ISO 10545-12	Required Exigido Demandé	Complies with standard Cumple la norma Respecte la norme	Complies with standard Cumple la norma Respecte la norme
Chemical resistance Resistencia química Résistance chimique	UNE-EN ISO 10545-13	Class Clase Classe Min B	Class A · Clase A Polished / Silk Min B	Class A · Clase A Polished / Silk Min B
Resistance to staining Resistencia a las manchas Résistance aux les taques	UNE-EN ISO 10545-14	Class Clase Classe Min 3	Class · Clase Nature 5 Polished/Silk 3	Class · Clase Nature 5 Polished/Silk 3

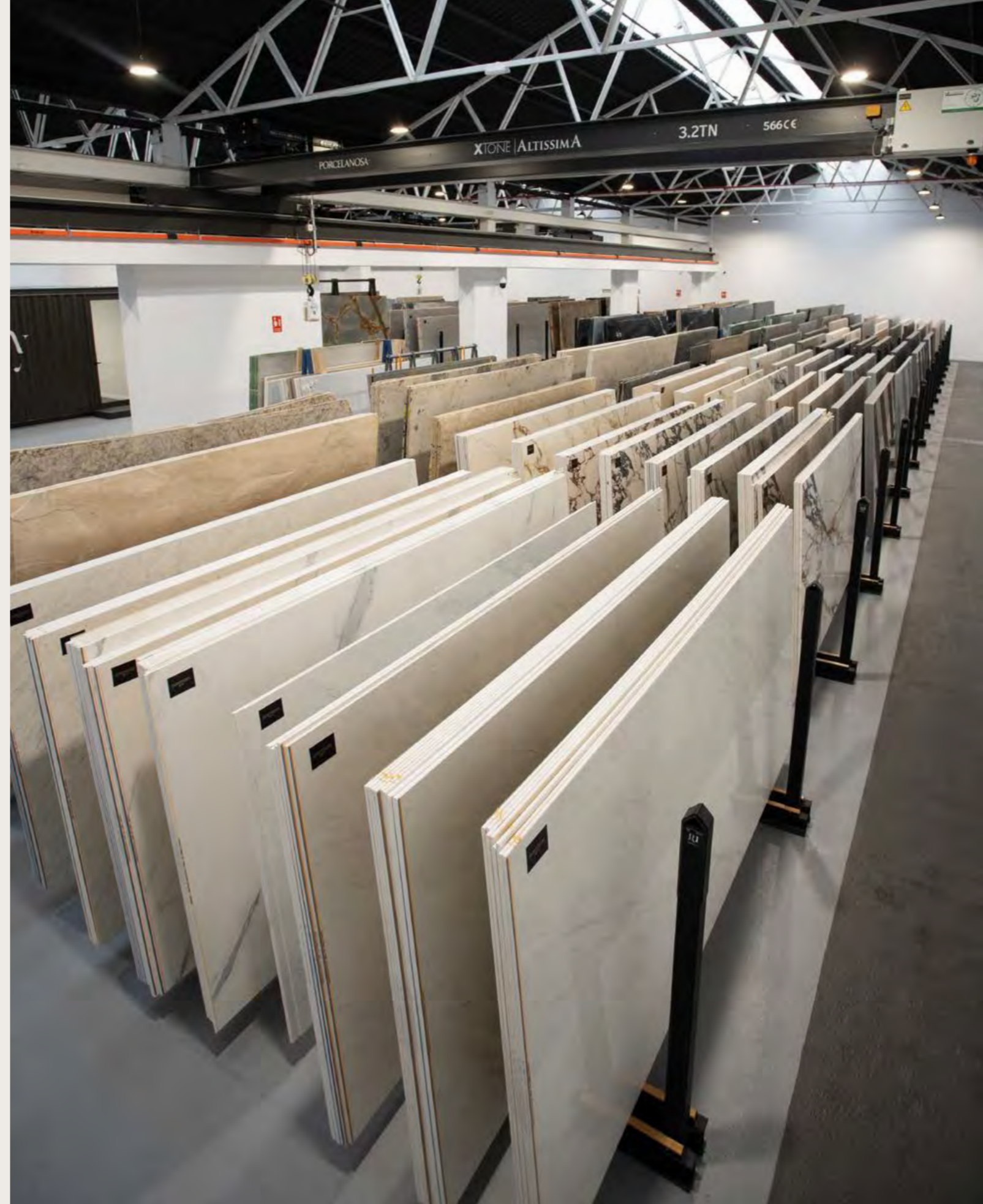
(*) Deviation regarding the manufacturing measure.
Desviación respecto medida de fabricación.
Déviation par rapport à la mesure de fabrication.



MORE INFORMATION

PACKING

Format/Thickness Formato/Espesor Format/Épaisseur	PIECE PIEZA PIÈCE			A-FRAME CABALLETE CHEVALET			CONTAINER ISO 20" 3 AXLE TRUCK CAMIÓN 3 EJES CAMION TROIS ESSIEUX			CONTAINER ISO 40" SEMI-TRAILER SEMIREMOLQUE CAMION SEMI-REMORQUE			
	Piece Pieza Pièce	m ²	kg	Pieces Piezas Pièces	m ²	kg	a-frame caballetes chevalets	m ²	kg	a-frame caballetes chevalets	m ²	kg	
160x320 cm 20 mm	1	5,12	238	12	61,44	3070	3	184,32	9210	7	430,08	21490	Forklift 5T
160x320 cm 12 mm	1	5,12	141	22	112,64	3322	3	337,92	9966	7	788,48	23253	Forklift 5T
	1	5,12	141	16	81,92	2371	3	245,76	7113	9	737,28	21339	Forklift 3T
160x320 cm 6 mm	1	5,12	71	42	215,04	2982	3	645,12	8946	7	1505,28	20874	



CLEANING POST- INSTALLATION



MORE INFORMATION

After the ceramic sheets have been laid, they must be protected to prevent them from getting damaged until all onsite work has been completed.

Before proceeding to give the tiled surface a final clean, wait for a prudent length of time (approximately 24 to 48 hours) so that the grouting material can set properly. In the case of polished porcelain sheets, once they have been grouted, they should be cleaned with a damp sponge before the grout can harden.

In general, a neutral or alkaline detergent like Acid Net should be used to clean away cement or grout residues. If epoxy-based grouts are used, clean away any remains as soon as the joints have been grouted, using a sponge and plenty of clean water. Then clean the surface thoroughly with an alkaline detergent, following the instructions on the product label. To care for the tiled surface, use a neutral detergent. To clean and care for the tile joints, use products specifically designed for this purpose.

Tras la instalación del material cerámico es imprescindible la protección del mismo para impedir posibles daños hasta la finalización de la obra.

Antes de realizar la limpieza final de obra es necesario respetar un tiempo de espera prudencial de 24-48 horas aprox., con el fin de que tenga lugar el correcto fraguado del material de rejuntado. En materiales porcelánicos pulidos, una vez rejuntado el material debe limpiarse con una esponja húmeda antes que el material de rejuntado se haya endurecido.



Como norma general se recomiendan productos ácidos tipo Acid Net teniendo en cuenta que no entren en contacto con los metales, siempre diluidos, para la limpieza de restos de cemento, juntas cementosas... En el caso de utilizar para el rejuntado productos epóxicos, eliminar los residuos inmediatamente después de las operaciones de colocación, utilizando una esponja y abundante agua limpia. Realizar a continuación una limpieza a fondo con la ayuda de detergentes alcalinos. En el mantenimiento del revestimiento utilizar detergentes neutros, y en la limpieza y mantenimiento de las juntas, utilizar productos especiales a tal fin.

Après l'installation du matériau céramique, il est indispensable de protéger le matériau pour empêcher d'éventuels dommages jusqu'à l'achèvement des travaux.

Avant de réaliser le nettoyage final du chantier, il est nécessaire de respecter un temps d'attente d'environ 24-48 heures, pour permettre la bonne prise du matériau de jointoiment. Pour les matériaux porcelainés polis, une fois le jointoiment réalisé on devra nettoyer le matériau à l'aide d'une éponge humide avant que le matériau de jointoiment ne durcisse.

En règle générale, nous recommandons des détergents neutres ou basiques comme par exemple Basic Gel pour le nettoyage des restes de ciment, mortier de jointoiment... En cas d'utilisation pour le jointoiment de produits époxy, éliminer les résidus immédiatement après les opérations de pose, en utilisant une éponge et de l'eau claire en abondance. Réaliser ensuite un nettoyage à fond à l'aide de détergents alcalins, en veillant à suivre les indications indiquées sur les étiquettes des produits utilisés. Pour l'entretien du carrelage céramique, il est conseillé d'utiliser des détergents neutres, et pour l'entretien des joints, utiliser des produits spécifiques à cette fin.

SUSTAINABLE DEVELOPMENT

XTONE is a firm committed to the environment and sustainable development through eco-sustainable production processes and the manufacture of more innovative products with the aim of minimizing environmental impact.

The XTONE production plant, inaugurated in 2023, promotes energy self-consumption and 100% recovery of resources. With a total of 4,475 solar panels, some of the sustainable measures carried out in these facilities are the recovery of 100% of the heat from the oven for drying processes, the reuse of 100% of the water through a treatment plant for industrial use and the recycling 100% of waste for reintroduction into the production system: REGAIN – full recovery system.

That is why behind each XTONE product, there is an environmental commitment through the creation of sustainable projects that contribute to a better future.

XTONE es una firma comprometida con el medio ambiente a través de procesos de producción ecosostenibles y la fabricación de productos más innovadores con el objetivo de minimizar el impacto ambiental.

La planta de producción de XTONE, inaugurada en 2023, impulsa el autoconsumo energético y la recuperación de recursos. Con un total de 4475 placas solares, en estas instalaciones se realiza la recuperación del 100% del calor del horno para los procesos de secado, la reutilización el 100% del agua mediante depuradora para su uso industrial y el reciclaje del 100% de las mermas: un sistema de recuperación completa de recursos – REGAIN.

Suponiendo un ahorro considerable en materias primas, detrás de cada producto XTONE, hay un compromiso medioambiental a través de la creación de proyectos sostenibles que contribuyen a un mejor futuro.



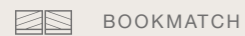
XTONE est une entreprise engagée envers l'environnement à travers l'utilisation de processus de production écologiques et la fabrication de produits plus innovants avec l'objectif de réduire l'impact environnemental.

L'usine de production de XTONE, qui a été créée en 2023, favorise l'autoconsommation énergétique et la récupération des ressources. Avec un total de 4475 panneaux solaires, ces installations permettent la récupération de 100 % de la chaleur du four pour la rediriger jusqu'au processus de séchage, la réutilisation de 100 % de l'eau via une station d'épuration à usage industriel et le recyclage de 100 % des déchets : un système complet de récupération des ressources - REGAIN.

En supposant des économies très importantes de matières premières, derrière chaque produit XTONE, il y a un engagement environnemental à travers la création de projets durables qui contribuent à un avenir meilleur.



SYMBOLS



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DISCLAIMER

This manual has been prepared to provide informative recommendations for the design and installation of XTONE boards. The provided information is only informative and the client shall verify it first. For questions or clarifications please refer to the website www.xtone-surface.com or contact PORCELANOSA, S.A.U.

Este manual se ha elaborado para proporcionar recomendaciones informativas para el diseño y colocación de las tablas XTONE. La información aquí expuesta tiene únicamente carácter informativo y el cliente debe verificarla previamente. Para cualquier duda o aclaración diríjase a la página web www.xtone-surface.com o contacte con PORCELANOSA, S.A.U.

Ce manuel a été élaboré pour fournir des informations et des recommandations sur le design et la pose des plaques XTONE. Les indications sont données uniquement à titre informatif et le client doit les vérifier au préalable. En cas de doute, veuillez consulter le site Internet www.xtone-surface.com ou contacter PORCELANOSA, S.A.U.



*XTONE
Products*

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